

BUREAU OF ANALYSED SAMPLES LTD

Certified Reference Materials



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Certificate GB94/3993

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INTRODUCTION

The Certified Reference Materials have been prepared under rigorous laboratory conditions and are issued by Bureau of Analysed Samples Ltd. under the auspices of an Honorary Advisory Committee and a body of approximately 150 co-operating analysts representing Independent Laboratories and Manufacturers and Users of the materials concerned.

(a) CERTIFIED REFERENCE MATERIALS (CRMs)

British Chemical Standard Certified Reference Materials (BCS-CRMs) are normally analysed by at least five analysts, and a certificate showing the individual mean values obtained by each analyst and a summary of the methods used is supplied with each sample. Certificates issued since 1984 also give the standard deviation of the intralaboratory means, and those issued since 1994 express the level of confidence of the certified value as the 95% half width confidence interval.

EURONORM Certified Reference Materials (ECRMs) are prepared under the auspices of the European Committee for Iron and Steel Standardization (ECIIS) and are issued with a certificate giving the names of the participating laboratories, the mean values obtained by each laboratory for each element and a statistical evaluation of the laboratory means. The certificate also includes a summary of the methods of analysis used. Before publication each certificate is approved by the four Producing Organisations, namely Bureau of Analysed Samples Ltd. (BAS) in the UK, Institut de Recherches de la Siderurgie Française (IRSID)/Centre de Développement des Industries de Mise en Forme des Matériaux (CTIF) in France, Stahlinstitut VDEh (VDEh), BAM Bundesanstalt für Materialforschung und prüfung and Max-Planck-Institut für Eisenforschung (MPI) in Germany and the Nordic CRM Working Group (NCRMWG) in the Nordic countries.

Pending their eventual replacement by ECRMs, some existing BCS-CRMs have been accepted as interim ECRMs after examination by laboratories in the EU. These are indicated with an ECRM number alongside the existing BCS-CRM number.

Bureau of Analysed Samples Ltd. act as UK distributors for ECRMs prepared by IRSID/CTIF in France, BAM in Germany and Jernkontoret in Sweden, and details of these samples, most of which are held in UK stock, are given in a separate BAS 'Outside Source' Reference Materials Catalogue, copies of which will be supplied on request. Further information regarding the preparation, certification and supply of ECRMs, and the use of the statistical information given on their certificates is given in Technical Reports **CEN/TR 10317:2009** (formerly **ECIIS Information Circular No. 1**) and **CEN/TR 10350:2009** (formerly **ECIIS Information Circular No. 5**) which are available in the UK from the BSI, 389 Chiswick High Road, London W4 4AL.

All BCS-CRM and ECRM samples are supplied in the finely divided form and many of them are also available in disc form for optical emission and X-ray fluorescence spectrometry.

Spectroscopic Standard Certified Reference Materials (SS-CRMs) have been specially prepared to provide samples of uniform composition in a form suitable for use with optical emission and X-ray fluorescence spectrometers. Each sample has been analysed by at least five laboratories, and a certificate showing the individual mean values obtained by each laboratory and a summary of the methods used is supplied with each sample or set of samples.

Steel samples are usually in the form of discs cut from round bar. Cast iron samples, which are prepared in conjunction with Castings Technology International (formerly BCIRA), are in the form of chill cast rectangular blocks.

(b) REFERENCE MATERIALS (RMs)

British Chemical Standard Reference Materials (BCS-RMs) and Spectroscopic Reference Materials, e.g. high purity metals and ceramic materials (p.16), low alloy cast irons, high chromium irons, nickel chromium irons and austenitic (Ni-resist) irons (p. 22) and copper base alloys (p. 23) are normally analysed by only two laboratories and are not given certified status. When the British Non Ferrous Metals Technology Centre (BNF) closed down in 1992, BAS purchased their entire stock of copper, nickel and lead base spectroscopic RMs (see the separate BAS 'Outside Source' Reference Materials Catalogue). When supplies of these have become exhausted BAS have prepared replacements using the same casting techniques as BNF (see p. 23).

(c) SPECTROSCOPIC SETTING-UP SAMPLES (SUS)

These Setting-up Samples (SUS) have been specially prepared to meet the day to day setting-up requirements of laboratories using direct reading spectrometers for production control analysis. Their use will conserve supplies of Spectroscopic Standard CRMs for calibration purposes only and will relieve spectrographers of the problem of finding suitable samples within their works for their daily setting-up requirements.

The steel samples are in the form of round bar. The cast iron samples, prepared in conjunction with Castings Technology International (formerly BCIRA), are in the form of chill cast rectangular blocks.

GENERAL INFORMATION

Every endeavour is made to maintain a continuous supply of all samples in this catalogue by completing the preparation of an appropriate replacement by the time each sample becomes exhausted. When orders are received for obsolete samples the relevant replacements will normally be supplied. If for any reason such a sample is not acceptable, full credit will be allowed if it is returned carriage paid provided that the seal on the carton containing finely divided samples is unbroken.

Information regarding new samples in course of preparation will be supplied on request. When these are available for distribution a notice to this effect will be made on our website.

QUALITY ASSURANCE

Bureau of Analysed Samples Ltd. are very pleased to advise that in November 1994 their Quality System was formally approved and recognised by the award of a Certificate of Registration to the Quality Standard BS EN ISO 9002:1994 for the production and supply of CRMs, RMs and SUS. This certificate has now been revalidated to the new Standard BS EN ISO 9001: 2008. Furthermore, they were accredited, in June 2006, to the International Guide, ISO Guide 34:2000.

BUREAU OF ANALYSED SAMPLES LTD.

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BRITISH CHEMICAL STANDARD AND EURONORM CERTIFIED REFERENCE MATERIALS - High Purity Irons and Unalloyed Steels

The figures are listed primarily as a guide to purchasers. In some cases provisional figures are given which may differ slightly from those given on the Certificate. **Always consult the Certificate issued with the sample to obtain the accurate analysis.**

CHEMICAL COMPOSITION (nominal mass content in %) - Figures in bold type certified, figures in small italic type only approximate.

High Purity Irons (Finely divided material - units of 100g: 097-1 also available as 38mm dia. x 30, 25 or 3mm discs - see page 17)

ECRM No.	Description	C	Si	Mn	P	S	Cr	Mo	Ni	Al (Total)	As	B	Co	Cu	N
088-2	High Purity Iron	0.0006	0.0052	0.0809	0.0048	0.0070	0.0244	0.0025	0.0275	0.0005	0.0061	0.0163	0.001
097-1(C)	High Purity Iron	<0.0005	<0.01	0.0064	0.0016	0.0022	0.0016	<0.001	0.0025	...	0.0051	0.0003	0.0037	0.0020	0.0007

ECRM No.	Description	Nb	Pb	Sn	Ti	V	W	Zr	Bi	Ca	Mg	O	Sb	Ta	Zn
088-2	High Purity Iron (cont)	0.00029	0.00072
097-1(C)	High Purity Iron (cont)	<0.001	<0.0005	<0.0025	<0.0015	<0.001	<0.001	<0.001	<0.0005	<0.0005	<0.0005	0.05	<0.001	<0.0005	<0.0001

Unalloyed Steels (Finely divided material - units of 100g; 111 & 056-2 also available as 44mm dia. x 19 or 50mm discs/057-2, 058-2, 059-2, 064-1, 084-1, 085-1, 086-1, 087-1, 090-1 and 096-2 also available as 38mm dia. x 30 or 25mm discs - see page 17)

BCS-CRM No.	ECRM No.	Description	C	Si	Mn	P	S	Cr	Mo	Ni	Al (Acid Sol)	Al (Total)	As	Co	Cu	N	Nb	Pb	Sn	Ti	V	Sb	Ca	Zn
111	...	Low Carbon Steel	0.0258	0.0253	0.155	0.0033	0.0054	0.0197	0.0008	0.0387	...	0.0348	0.0017	0.0144	0.0171	0.0034	0.0005	<0.001	0.0015	0.0004	0.0009	<0.001	<0.0005	...
159/3	055-1	0.5% Carbon Steel	0.51	0.24	0.77	0.016	0.036	0.16	0.02	0.12	0.15
161/4	...	0.8% Carbon Steel	0.817	0.202	0.504	0.0105	0.0096
163/2	063-1	1.2% Carbon Steel	1.26	0.24	0.30	0.019	0.022	0.16	0.012	0.10	0.02	...	0.09	0.005
232/2	051-1	0.1% Sulphur Steel	0.181	0.11	1.18	0.025	0.126	0.05	...	0.14	0.15
237/2	060-1	0.1% Carbon Steel	0.122	0.17	0.45	0.024	0.031	0.028	<0.005	0.039	...	0.004	0.060	0.004	0.005
238/2	061-1	0.2% Carbon Steel	0.21	0.12	0.61	0.019	0.034	0.21	0.10
270	054-1	0.09% Phosphorus Steel	0.22	0.05	0.88	0.092	0.11	0.17	0.02	0.14	0.03	...	0.21	<0.01
...	056-2(C)	0.8% Carbon Steel	0.8181	0.2006	0.5073	0.0103	0.0093	0.0146	...	0.0218	0.00024	<0.001	0.0129
...	057-2(C)	0.05% Carbon Steel	0.0507	0.003	0.246	0.0120	0.0127	0.0114	...	0.0096	0.055	0.059	0.0146	0.00230
...	058-2(C)	0.15% Sulphur Steel	0.424	0.1080	1.186	0.0098	0.1712	0.1211	0.0589	0.199	0.0095	...	0.261	0.0107
...	059-2(C)	0.7% Carbon Steel	0.721	0.188	0.495	0.0046	0.0084	0.0090	0.0018	0.0198	0.00020	0.00045	0.0074	0.0051
...	064-1(C)	Nb/Ti Interstitial Free Steel	0.0026	0.0065	0.1641	0.0091	0.0104	0.0184	0.00077	0.0115	0.0302	0.0330	0.0036	0.0027	0.0077	0.0026	0.0146	0.00018	0.00051	0.0189	0.00015
...	084-1(C)	0.4% Carbon Steel	0.391	0.265	0.860	0.018	0.029	...	0.033	0.154	0.267	0.023	0.023
...	085-1(C)	0.3% Sulphur Steel	0.067	0.008	0.977	0.062	0.336	0.019	0.291	0.0010	0.0021	0.0073	...	0.0025	...
...	086-1(C)	0.3% Carbon Steel	0.297	0.206	0.879	0.0238	0.0371	0.150	...	0.168	0.0230	...	0.320	0.0263
...	087-1(C)	0.15% Carbon Steel	0.1740	0.2631	0.6711	0.0103	0.0461	0.0781	0.0206	0.1177	0.0243	0.0148	0.1707	0.0171	0.0046
...	090-1(C)	1% Carbon Steel	1.054	0.281	0.226	0.0128	0.0095	0.121	0.0089	0.053	0.0146	0.00043	0.00239	0.204	0.00090	...	0.00209
...	091-1	0.5% Carbon Steel	0.518	0.312	0.098	0.310	0.0111
...	096-1(C)	Low S, Low Ca Steel	0.113	0.263	1.35	0.019	0.0009	0.019	0.003	0.020	0.040	0.044	0.005	0.006	0.022	...	0.029	0.0004	0.005	...	0.0036	0.001	0.0021	...
...	096-2(C)	Low S, Ca-Treated Steel	0.1050	0.262	1.320	0.0128	0.0016	0.0243	0.0020	0.0253	...	0.0460	...	0.0170	...	0.0252	0.0020

BCS-CRM No.	ECRM No.	Description	Bi	Cd	Ga	Hg	Se	Te	Tl
...	090-1(C)	1% Carbon Steel (cont)	<0.00002	<0.00002	0.00228	<0.00001	<0.0002	<0.0002	<0.0001

BRITISH CHEMICAL STANDARD AND EURONORM CERTIFIED REFERENCE MATERIALS - Unalloyed Steels and High Speed Tool Steels

CHEMICAL COMPOSITION (nominal mass content in %) - Figures in bold type certified, figures in small italic type only approximate.

Unalloyed Steels (cont.) (Finely divided material - units of 100g; 431/2-435/2, 453/1 & 456/2-460/2, also available as 38mm dia. x 19mm discs - see page 17)

BCS-CRM No.	Description	C	Si	Mn	P	S	Cr	Mo	Ni	Al (Acid Sol)	Al (Total)	As	B	Co	Cu	N	Nb	Pb	Sn	Ti	V	W	Zr	Sb
431/2	Plain Carbon Steels	0.0249	0.015	0.902	0.121	0.0065	0.049	0.004	0.040	...	0.01	0.005	...	0.006	0.015	0.0052	0.0040	...	<0.001	0.005	0.003	0.004
432/2		0.0065	0.0822	0.712	0.0171	0.036	0.0166	0.002	0.0196	...	<0.002	0.006	0.015	0.0066	0.0174	<0.001	0.003
433/2		0.096	0.0071	1.188	0.011	0.0083	0.0262	0.004	0.037	0.006	0.025	...	0.0590	0.001	0.003
434/2		0.275	0.510	1.546	0.0611	0.0141	0.238	0.014	0.037	0.006	0.025	0.0104	0.038	0.04	0.04
435/2		0.489	0.328	0.390	0.0373	0.0424	0.184	0.018	0.133	0.0116	0.05	...	0.134	0.005	0.015
451/1	Carbon Steel Residual Series (Group A)	0.051	0.116	0.62	0.009	0.014	0.104	0.039	0.016	0.041	0.47	0.0005	0.002	0.105	...	0.099
452/1		0.323	0.055	1.30	0.035	0.017	0.067	0.054	0.19	0.015	0.22	0.0002	0.094	0.031	...	0.054
453/1		0.160	0.34	1.38	0.044	0.026	0.26	0.081	0.11	0.052	0.099	0.0001	0.022	0.073	...	0.30
456/2	Carbon Steel Residual Series (Group B)	0.112	0.297	0.220	0.0212	0.0221	<0.002	0.0018	...	0.0015	0.0504	0.0057	0.0189	0.0221	...	0.013	0.0172
457/2		0.307	0.105	0.327	0.0098	0.0448	0.082	0.087	...	0.0046	0.0217	0.0174	0.0098	0.153	...	0.025	0.050
458/2		0.198	0.504	0.479	0.0281	0.0314	0.052	0.055	...	0.0069	0.198	0.0510	0.0140	0.105	...	0.062	0.089
459/2		0.467	0.640	0.909	0.0482	0.0481	0.0134	0.0154	...	0.0110	0.0890	0.0102	0.0044	0.0585	...	0.074	0.0121
460/2		0.383	0.126	0.616	0.0374	0.0099	0.0193	0.0240	...	0.0027	0.0106	0.068	0.0005	0.0322	...	<0.0005	0.0006

Unalloyed Steels (cont.) (Rod material – BCS-CRM 318A is a pair of 6.35mm dia. x 95mm rods, BCS-CRM 318B is a single 12.7mm dia. x 127mm rod)

BCS-CRM No.	Description	Form	C	Si	Mn	P	S	Al	O
318A	0.01% Oxygen Steel	6.35mm dia. x 95mm rod	0.083	0.12	0.39	0.018	0.035	<0.002	0.0096
318B	0.01% Oxygen Steel	12.7mm dia. x 127mm rod	0.083	0.12	0.39	0.018	0.035	<0.002	0.0103

High Speed Tool Steels (Finely divided material - units of 100g; 483/1 also available in disc form for spectroscopic analysis - see page 20)

BCS-CRM No.	ECRM No.	Description	C	Si	Mn	P	S	Cr	Mo	Ni	Al	As	Co	Cu	Sn	V	W
220/2	254-1	High Speed Tool Steels	0.88	0.19	0.30	0.023	0.029	5.12	4.92	0.12	0.32	0.09	0.019	1.94	6.97
241/2	251-1		0.84	0.21	0.27	0.024	0.025	5.35	0.53	0.15	0.009	...	5.70	0.08	0.025	1.59	19.9
481	...		0.69	0.14	0.29	0.021	0.027	3.56	0.22	0.21	0.52	14.2
482	...		0.70	0.13	0.28	0.021	0.025	4.09	0.27	0.24	0.98	18.1
483	...		0.67	0.11	0.29	0.019	0.025	3.21	0.17	1.94	0.54	10.8
484	...		0.85	0.20	0.21	0.030	0.024	5.17	1.07	10.2	0.93	22.4

BRITISH CHEMICAL STANDARD AND EURONORM CERTIFIED REFERENCE MATERIALS - Alloy Steels

CHEMICAL COMPOSITION (nominal mass content in %) - Figures in bold type certified, figures in small italic type only approximate.

Alloy Steels (Finely divided material - units of 100g; 112-114 also available as 44mm dia. x 19 or 50mm discs; 186-1, 195-1, 404/1, 401/2-410/2 & 421-424 also available in disc form for spectroscopic analysis - see page 18)

BCS-CRM No.	ECRM No.	Description	C	Si	Mn	P	S	Cr	Mo	Ni	Al	As	B	Co	Cu	N	Nb	Pb	Sn	Ti	V	W	Zr	Ca	Sb	Zn	
112	...	Low Alloy Steel	0.394	0.289	0.436	0.0043	0.0026	1.236	0.190	1.461	0.0148	0.0021	0.0007	0.0175	0.149	0.0024	0.0065	<0.001	0.0086	0.0100	0.0088	...	<0.001	<0.0005	<0.001	...	
113	...	Low Alloy Steel	0.837	0.931	1.207	0.0595	0.0294	1.248	0.056	0.0784	0.0151	0.0020	0.0066	0.0415	0.179	0.0109	0.0487	<0.001	0.0067	0.0390	0.201	0.012	0.0029	<0.001	<0.003	...	
114	...	Low Alloy Steel	0.403	0.295	0.416	0.0044	0.0046	0.187	0.184	1.502	0.078	0.0025	0.0008	0.0171	0.360	0.0043	0.0042	<0.001	0.041	0.0096	0.0086	<0.001	0.0051	<0.001	<0.0025	...	
214/2	152-1	Mn-Mo Steel	0.39	0.18	1.61	0.032	0.043	0.09	0.26	0.15	0.21	<0.01		
219/4	153-1	Ni-Cr-Mo Steel	0.314	0.079	0.81	0.011	0.027	0.66	0.58	2.55	0.003	0.088	0.011		
222/1	154-1	Ni Steel	0.31	0.22	0.62	0.020	0.009	0.05	0.029	3.54	0.038	0.14		
225/2	155-1	Ni-Cr-Mo Steel	0.40	0.23	0.56	0.019	0.012	1.08	0.34	1.43	0.01	0.04	0.007	0.02	0.17	0.012	0.003	...	0.02	...	<0.01	...	<0.01	...	0.006	...	
317	151-1	Low C, High Si Steel	0.028	3.49	0.085	0.015	0.023	
...	186-1(C)	Silico Manganese Steel	0.6104	1.719	0.870	0.0223	0.0354	0.218	0.0482	0.190	0.0143	0.281	
...	195-1(C)	Cr-Mo-Ni Steel	0.756	0.466	0.571	0.0160	0.0121	1.566	0.768	0.327	0.0355	0.0100	...	0.0010	0.002	...	0.312	0.0017	0.0008	0.0046	
405	...	Low Alloy Steels	0.058	1.38	1.28	0.017	0.060	0.21	0.017	0.12	0.015	0.32	
408	...		0.28	0.24	0.64	0.043	0.030	0.090	0.14	4.58	0.73	0.063	
404/1	...	Low Alloy Steels	0.74	0.87	0.31	0.057	0.024	0.48	0.31	0.40	0.34	0.11	
405/1	...		0.032	1.71	1.28	0.018	0.069	0.15	0.002	0.22	0.013	0.28	
407/1	...		0.47	0.59	0.047	0.030	0.010	2.95	0.78	0.59	0.57	0.18	
408/1	...		0.285	0.23	0.51	0.037	0.028	0.102	0.09	4.45	0.66	0.031	
409/1	...		0.082	1.46	0.44	0.025	0.021	0.94	0.65	3.06	0.014	0.048	0.09	
401/2	...	Low Alloy Steels	0.935	0.602	1.197	0.0265	0.0078	0.138	0.495	0.019	0.074	0.0042	0.101	0.015	0.496
402/2	...		1.311	0.111	0.228	0.0161	0.0138	0.652	0.140	0.808	0.161	0.302	0.0069	0.194	
403/2	...		0.750	0.209	1.677	0.055	0.0381	0.463	0.088	0.223	0.0485	0.221	0.010	0.341	
404/2	...		0.696	1.121	0.532	0.0479	0.0228	0.774	0.307	0.393	0.017	0.427	0.0089	0.107	
405/2	...		0.044	0.947	0.903	0.0095	0.058	0.206	0.025	0.102	0.330	0.009	0.022	0.011	0.411
406/2	...		0.173	0.342	0.447	0.0102	0.043	2.001	0.98	1.62	0.013	0.012	...	0.006	0.289	0.009	...	0.0002	0.001	...	0.010	
407/2	...		0.490	0.66	0.195	0.038	0.0105	3.03	0.83	0.527	0.040	0.0068	0.397	0.011	0.19
408/2	...		0.289	0.237	0.557	0.056	0.030	0.111	0.098	4.13	0.154	0.0046	0.694	0.0075	...	0.0006	0.002	...	0.067	
409/2	...		0.086	1.18	0.559	0.0141	0.0179	1.318	0.599	3.02	0.094	0.205	0.0108	0.008	
410/2	...		0.428	1.10	0.419	0.074	0.041	1.684	0.432	2.07	0.046	0.0053	...	0.0248	0.436	0.0155	0.44	
421	...	Low Tungsten Steels	0.049	0.07	0.11	0.012	0.027	...	0.028	<0.02	0.52	
422	...		0.036	0.06	0.09	0.015	0.025	...	0.033	<0.02	1.28	
423	...		0.030	0.05	0.07	0.017	0.027	...	0.027	<0.02	2.06	
424	...		0.024	0.05	0.09	0.02	0.024	...	0.036	<0.02	3.02	

BRITISH CHEMICAL STANDARD AND EURONORM CERTIFIED REFERENCE MATERIALS - Highly Alloved Steels

CHEMICAL COMPOSITION (nominal mass content in %) - Figures in bold type certified, figures in small italic type only approximate.

Highly Alloved Steels (Finely divided material - units of 100g; 272-1, 276-2, 285-2, 287-1, 292-1, 295-1, 296-1, 340 (SS70), 461/1-468/1, 466/2, 469-473, 475 also available in disc form for spectroscopic analysis - see pages 19 & 20)

BCS-CRM No.	ECRM No.	Description	C	Si	Mn	P	S	Cr	Mo	Ni	Al	As	B	Co	Cu	N	Nb	Pb	Sn	Ti	V	Mg	Sb	Others	
...	272-1(C)	12% Chromium Steel	0.2815	0.420	0.600	0.0156	0.0197	11.927	0.0030	0.244	0.0046	0.0116	0.0018	0.0145	0.0192	0.0508	0.0028	0.0004	0.0008	0.00096	0.0167	0.0002	0.0007	0.00090 Ca 0.0031 Zn	
...	276-2(C)	5% Cr-Mo-V Steel	0.399	1.034	0.365	0.0093	0.0189	4.975	1.134	0.203	0.183	0.0116	0.0133	...	0.296	
...	281-1	18/9 Stainless Steel & Ti	0.048	0.929	0.786	0.012	0.016	18.17	...	9.37	0.015	0.015	0.0012	0.023	0.076	0.023	...	0.0005	0.009	0.216	
...	285-2(C)	Maraging Steel	0.0018	0.0117	0.0168	0.0053	0.0025	0.0236	4.99	18.07	0.1067	...	0.0009	7.76	0.0094	0.0007	0.001	0.520	0.0050 Zr	
...	287-1(C)	High B Stainless Steel	0.0164	0.569	1.478	0.0267	0.0014	18.61	0.247	10.35	0.924	0.148	0.203	0.0194	
...	292-1(C)	Nb-Stabilised Stainless Steel	0.0367	0.402	1.744	0.0175	0.0055	18.00	0.0464	10.09	0.002	0.008	0.0003	0.0255	0.0391	0.0640	0.571	0.001 Ta
...	295-1(C)	4% Mo-Cr-Ni Steel	0.0166	0.418	1.758	0.0167	0.0003	19.51	3.996	24.40	0.0203	0.0041	0.0018	0.0450	1.481	0.0615	0.0025	...	0.0456	0.0003	0.0007	48.36 Fe	
...	296-1(C)	Jethete Steel	0.1166	0.242	0.676	0.0178	0.0026	11.82	1.700	2.790	0.0275	0.0139	0.0003	0.0218	0.1498	0.0214	...	0.00016	0.0131	...	0.363	
332	...	Austenitic Stainless Steel	0.063	0.44	0.80	0.015	0.020	12.80	...	12.45	0.037	0.10	0.02	
339	...	Ferritic Stainless Steels	0.29	0.36	0.41	0.022	0.022	12.40	...	0.37	0.08	
340	...		0.18	0.35	0.38	0.024	0.020	16.35	...	0.40	0.06	
341	...		0.100	0.31	0.43	0.016	0.024	24.00	...	0.56	0.10	
342	...		0.18	0.92	0.91	0.030	0.026	16.15	0.69	2.16	0.08	
462	...	Austenitic Stainless Steels	0.092	0.46	0.74	0.010	0.018	12.35	...	12.55	...	0.007	0.0005	
463	...		0.088	0.51	0.77	0.015	0.017	18.30	...	9.65	0.0004	
461/1	...		0.0103	0.374	0.686	0.0053	0.0051	14.727	0.0138	6.124	0.002	0.004	...	0.004	0.0091	0.005	
462/1	...		0.0345	0.463	0.722	0.0053	0.0041	11.888	0.0304	12.85	0.0112	
463/1	...		0.019	0.270	1.400	0.025	0.019	18.46	0.265	10.20	0.0022	0.116	0.276	0.063	<0.005	0.04	
464/1	...		0.086	0.57	0.791	0.020	0.028	25.39	...	20.05	...	0.003	...	0.054	0.0004	
465/1	...		0.066	0.405	1.380	0.021	0.012	17.31	0.092	9.24	0.026	...	0.0006	0.053	0.098	0.010	...	<0.001	...	0.40	0.102	
466/2	...		0.0141	0.480	1.311	0.0105	0.0069	17.84	2.776	10.20	0.002	0.0020	0.0039	0.0184	0.0278	0.0508	0.001	<0.0001	<0.001	0.002	0.0346	
467/1	...		0.082	0.52	0.788	0.018	0.019	18.09	...	9.21	...	0.004	0.99	0.004	0.0017 Ta	
468/1	...		0.143	1.41	1.70	0.014	0.020	17.96	...	8.90	0.018	
469	...	Ferritic Stainless Steels	0.279	0.421	0.598	0.015	0.020	11.93	...	0.246	0.01	0.02	0.02	
470	...		0.153	0.335	0.235	0.024	0.035	17.68	...	0.369	0.02	0.02	0.02	
471	...		0.095	0.326	0.417	0.018	0.023	23.85	...	0.96	0.02	0.02	0.03	
472	...		0.227	1.05	1.02	0.032	0.029	15.82	0.661	1.95	0.02	0.02	0.02	
473	...		0.172	0.604	0.494	0.019	0.030	9.06	0.95	0.06	0.01	0.03	0.02	
474	...	Stainless Steels	0.022	0.17	1.70	0.008	0.020	19.06	3.55	14.74	0.006	0.030	...	0.02	0.35	0.30	
475	...		0.050	0.21	0.89	0.037	0.008	14.14	1.59	5.66	0.013	0.22	1.94	...	0.22	...	0.015	
290/2	253-1	High Manganese Steels	1.15	0.34	12.5	0.042	0.019	0.16	0.031	0.29	0.35	0.17	0.013	0.02	
491	...		0.92	0.90	16.1	0.026	0.012	1.45	0.60	0.05	0.042	0.04	0.06	
494	...		1.24	0.26	13.55	0.040	0.005	0.56	0.079	0.69	0.004	0.43	0.19	0.02	
495	...		0.82	0.46	13.6	0.036	0.014	1.93	0.035	1.05	0.103	0.09	0.02	
495/1	...		0.81	0.58	13.1	0.054	0.026	1.93	0.11	1.13	0.17	0.02	

BRITISH CHEMICAL STANDARD AND EURONORM CERTIFIED REFERENCE MATERIALS - Special Alloys, Cast Irons and Ferro-Alloys

CHEMICAL COMPOSITION (nominal mass content in %) - Figures in bold type certified, figures in small italic type only approximate.

Special Alloys (Finely divided material - units of 100g)

BCS-CRM No.	ECRM No.	Description	C	Si	Mn	S	Ni	Al	Co	Cu	Nb	Ti	Ta
383	...	Alcomax III	0.025	...	0.07	0.20	13.2	7.7	24.4	2.63	0.51
398	...	Alnico HC	0.025	0.11	0.065	0.19	16.59	9.98	14.92	6.09	0.13	0.765	...
...	376-1	24% Cobalt Magnet Alloy	0.0256	0.313	0.046	0.0040	13.37	8.12	23.70	2.94	0.309	0.158	0.016

Cast Irons (Finely divided material - units of 100g)

BCS-CRM No.	ECRM No.	Description	C	Graphite	Si	Mn	P	S	Cr	Mo	Ni	Al	As	Cu	N	Sn	Ti	V	Mg
...	451-2	Austenitic Cast Iron	2.059	...	2.092	1.079	0.0593	0.0315	1.097	...	14.01	6.26
206/3	453-1	High Si and P Iron	2.44	2.37	3.17	0.72	1.63	0.049	0.053	...	0.068	...	0.019	0.10	0.040	0.050	...
236/3	454-1	Hematite Iron	2.53	1.96	2.00	1.16	0.046	0.068	0.21	...	0.025	0.07	0.052
...	481-1	Nodular Iron	3.907	...	2.288	0.448	0.0192	0.0040	0.063	0.0110	1.190	0.0229	0.0096	0.150	0.0507
...	482-2	Low Alloy Cast Iron	2.599	...	1.815	0.728	0.0974	0.0491	0.675	0.454	2.284	1.231
...	483-1	High Duty Iron	2.463	1.65	1.755	0.596	0.615	0.103	0.039	0.130
...	484-1	Whiteheart Malleable Iron	3.203	...	0.717	0.395	0.121	0.230	0.155
...	486-1	Foundry Iron	2.212	...	2.429	0.841	0.996	0.0233	0.104	...	0.0571	0.548	...	0.074	...	0.0197	...
...	489-1	White Iron	2.860	...	1.524	0.510	0.815	0.155	0.274	0.0056

Ferro-Alloys (Finely divided material - units of 100g)

BCS-CRM No.	ECRM No.	Description	C	Si	Mn	P	S	Cr	Mo	Ni	Al (Acid Sol)	Al (Total)	B	Co	Cu	N	Nb	Sn	Ti	V	W	Ta	Fe
242/2	555-1	Ferro-Tungsten	0.025	1.75	...	0.02	0.018	0.14	0.034	79.9	...	15.2		
...	576-1	Ferro-Niobium (40% Nb)	0.201	1.79	2.53	43.90	0.195	1.32	0.306	...	
...	577-1	Ferro-Vanadium	0.089	1.79	0.158	0.035	0.034	0.053	0.21	0.414	0.054	50.16	
...	578-1	Ferro-Molybdenum	0.016	0.208	...	0.024	0.065	...	72.23	0.136	
...	579-1	Ferro-Niobium (60% Nb)	0.037	1.03	...	0.064	0.021	1.86	...	0.0051	62.87	0.344	0.567	3.85	
...	580-1	Low C Ferro-Chromium	0.019	0.306	...	0.011	...	72.18	0.047	...	0.035	0.083	
...	583-1	Ferro-Manganese	0.333	0.396	86.42	0.146	0.007	0.041	12.3	
...	584-1	Ferro-Titanium	0.044	1.80	1.13	0.032	0.030	6.0	7.19	37.17	
...	585-2	High C Ferro-Chromium	5.488	4.69	0.801	0.0255	0.0320	49.05	...	0.294	0.062	...	0.0127	0.263	0.282	...	38.67	
...	587-1	Ferro-Boron	0.738	0.129	0.272	0.020	0.001	0.10	0.005	0.047	18.7	0.010	0.04	0.004	
...	590-1	Ferro-Tungsten	0.0250	1.05	0.136	...	0.07	...	0.101	0.37	0.0484	0.045	79.55	...	17.9

BRITISH CHEMICAL STANDARD CERTIFIED REFERENCE MATERIALS - Aluminium, Magnesium & Copper Base Alloys

CHEMICAL COMPOSITION (nominal mass content in %) - Figures in bold type certified, figures in small italic type only approximate.

Aluminium and Magnesium Base Alloys (Finely divided material - units of 100g)

BCS-CRM No.	Description	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Sn	Ni	Sb	Zr	Be	Total Rare Earths	Al
181/3	2.5% Cu Aluminium Alloy	0.30	0.72	2.48	1.10	1.57	0.04	2.52	0.058	0.101	...	2.00	Bal.
182/3	11% Si Aluminium Alloy	11.03	0.51	0.037	0.26	0.067	...	0.128	0.107	0.056	0.027	0.046	Bal.
216/3	5% Cu Aluminium Alloy	0.74	0.77	5.45	0.76	0.76	0.108	0.214	0.20	0.052	0.052	0.24	0.01	0.084	Bal.
262/1	10% Mg Aluminium Alloy	0.16	0.20	0.039	0.084	10.75	0.002	0.085	0.005	0.05	0.04	0.071	<0.01	...	Bal.
263/2	5% Mg Aluminium Alloy	0.14	0.26	0.019	0.36	4.67	0.074	0.056	0.022	<0.001	...	Bal.
268/1	5% Si Aluminium Alloy	5.49	0.47	1.35	0.24	0.49	...	0.028	0.008	0.028	0.031	0.16	Bal.
300/1	6% Zn Aluminium Alloy	0.14	0.24	1.27	0.33	2.74	0.13	5.87	0.09	0.18	Bal.
343	Wrought Aluminium Alloy	0.52	0.39	0.28	0.69	0.70	0.14	0.028	0.024	Bal.
349	3.5% Cu Aluminium Alloy	1.19	0.154	3.40	0.111	0.024	...	0.298	0.034	0.077	0.074	Bal.
380/1	2% Si Aluminium Alloy	1.93	1.24	0.91	0.094	0.24	<0.001	0.025	0.024	0.014	...	0.94	Bal.
307	Magnesium Alloy (ZRE 1)	<0.001	0.002	0.005	0.006	Bal.	...	2.08	<0.001	<0.001	...	0.56	...	2.84	0.008
316	8% Al Magnesium Alloy	0.055	0.009	0.040	0.28	Bal.	...	0.68	...	0.024	0.005	0.004	8.01
505	Aluminium-Silicon Alloys	12.8	0.30	0.05	0.52	0.05	...	0.24	0.03	0.09	0.17	0.20	Bal.
506		13.9	0.40	0.02	0.21	0.12	...	0.30	0.07	0.02	0.13	0.13	Bal.

Copper Base Alloys (Finely divided material - units of 100g)

BCS-CRM No.	Description	Cu	Sn	Zn	Pb	P	Ni	Fe	Al	Mn	Sb	As	Si	Bi	Mg	S	C	Cd
179/2	High Tensile Brass (Cast)	58.5	0.70	35.8	0.35	...	0.56	1.02	2.22	0.86	...	0.008	0.044	0.003	
180/2	Copper Nickel	68.12	0.003	...	30.35	0.68	...	0.75	...	0.018	0.006	0.04	...	
183/4	Leaded Gunmetal	84.08	7.27	3.47	3.15	0.090	1.30	0.056	<0.002	0.01	0.23	0.13	0.01	0.005	...	0.11	...	
207/2	Gunmetal	87.35	9.74	1.60	0.70	0.018	0.28	0.029	0.013	...	0.10	0.066	0.016	0.04	
304/1	Copper-Aluminium	80.23	0.03	0.31	0.010	...	4.82	4.64	9.71	0.12	...	0.08	...	<0.01	
344	70/30 Brass	68.98	...	30.98	
364	Leaded Bronze	80.6	9.35	0.13	9.25	0.056	0.28	<0.005	<0.002	...	0.18	0.07	<0.005	<0.01	...	0.06	...	
374	Phosphor Bronze	89.5	9.80	0.006	0.064	0.59	0.014	<0.005	<0.005	...	0.01	...	<0.005	0.007	...	0.012	...	
385	Leaded Brass	58.7	0.27	38.5	2.24	...	0.13	0.15	<0.005	<0.005	<0.01	
390	High Tensile Brass (Wrought)	57.1	0.34	38.6	1.04	...	0.033	0.83	0.83	1.30	0.023	0.011	
399	Phos. Deoxidised Copper	99.93	0.003	0.003	0.002	0.045	0.002	0.006	<0.001	<0.001	...	0.001	0.003	

BRITISH CHEMICAL STANDARD CERTIFIED REFERENCE MATERIALS - Lead, Tin, Nickel & Titanium Base Alloys, Chromium Metal and Cements

CHEMICAL COMPOSITION - Figures in bold type certified, figures in small italic type only approximate.

Lead and Tin Base Alloys (Finely divided material - units of 100g)

nominal mass content in %

BCS-CRM No.	Description	Pb	Sn	Sb	Cu	As	Bi	Cd	Fe	Ni	Zn	Al	Ag	Au	In
177/2	Lead Base White Metal	84.5	5.07	10.1	0.12	0.05	0.028	0.007	0.008
178/2	Tin Base White Metal	3.18	82.2	9.45	4.58	0.15	0.11	0.14	0.024	0.17	0.040	0.005	0.02
347	Electronic Flowsolder	Bal.	62.6	0.191	0.169	0.02	0.080	0.0040	0.002	0.0072	0.0015	<0.001	0.099	0.037	0.006

Nickel Base Alloys (Finely divided material - units of 100g - 345, 346 (346A), 350, 351, 363/1 & 387/1 also available in disc form for spectroscopic analysis - see page 21)

MAJOR ELEMENTS - nominal mass content in %

BCS-CRM No.	Description	C	Si	Mn	P	S	Cr	Mo	Ni	Al	B	Co	Cu	Nb	Ti	V	W	Zr	Fe	Sb
310/1	Nimonic '90' Alloy	0.068	0.46	0.35	19.45	...	58.6	1.06	...	17.0	2.43	0.25	...
345	IN 100 Alloy	0.153	9.95	3.01	Bal.	5.58	0.019	14.71	4.74	1.00	...	0.044
346	IN 100 Alloy	0.15	10	3	Bal.	5.5	...	15	5	1
350	IN 713 Alloy	0.138	0.110	0.019	13.43	4.29	70.8	5.97	0.013	0.338	...	2.17	0.87	...	0.094	0.072	1.50	...
351	IN 718 Alloy	0.025	0.14	0.037	0.006	0.0006	18.12	3.06	53.1	0.55	0.0051	0.136	0.016	5.20	1.06	18.26	...
363/1	Monel Alloy 400	0.140	0.028	1.26	...	0.002	0.05	...	64.7	0.027	...	0.032	31.90	...	0.03	1.86	...	
371	Commercial Nickel	0.30	0.34	0.013	...	Bal.	0.39
387/1	Nimonic 901 Alloy	0.033	0.06	0.025	0.0033	0.0028	11.35	5.83	41.2	0.24	0.017	0.020	0.0076	0.006	3.00	38.4	0.0003

Nickel Base Alloys (continued)

TRACE ELEMENTS - nominal mass content in µg/g

BCS-CRM No.	Description	Pb	Bi	Ag	Se	Te	Tl	Sb	As	Cd	Ga	Sn	Zn	Mg	Ca	In
345	IN 100 Alloy	0.21	<0.2	<0.2	<0.5	<0.2	<0.2	<2	2	<0.1	8.2	5.6	<0.5	5.5	<5	...
346	IN 100 Alloy	21.0	10.4	35.0	9.1	11.7	1.8	47	50.3	0.42	50.6	91	28.9	147	36	19
371	Commercial Nickel	600

Titanium Base Alloys (Finely divided material - units of 50g)

nominal mass content in %

BCS-CRM No.	Description	Al	V	Fe	Cu	Ni	Cr	Mo	N	Sn	Si	W	C	H	O	B	Zr	Y
356	Titanium Alloy	6.25	4.05	0.124	0.0055	0.0070	0.0112	0.0020	0.0103	0.0155	0.0200	0.0010	0.0085	0.0019	0.2000	<0.0005	<0.0005	...
357	Titanium Alloy	5.46	3.53	0.202	0.0537	0.0511	0.0521	0.053	0.0148	0.0620	0.0500	<0.001	0.0072	0.0012	0.2500	0.0013	0.0455	0.0046

Chromium Metal (Finely divided material - units of 100g)

nominal mass content in %

BCS-CRM No.	Description	C	Si	S	N	Fe	O	Al (Total)
361	Chromium Metal	0.0039	0.0449	0.0043	0.0079	0.092	0.101	0.083

Cements (Finely divided material - units of 100g)

nominal mass content in %

BCS-CRM No.	Description	SiO ₂	Al ₂ O ₃	TiO ₂	Fe ₂ O ₃	Cr ₂ O ₃	Mn ₂ O ₃	CaO	MgO	Na ₂ O (Acid Sol)	K ₂ O (Acid Sol)	P ₂ O ₅	SO ₃	SrO	Cl
353	Sulphate Resisting Portland Cement	20.5	3.77	0.16	4.82	0.02	0.23	64.8	2.42	0.10	0.49	0.077	2.25	0.23	0.01
354	White Portland Cement	21.8	4.85	0.04	0.30	0.003	0.057	70.0	0.42	0.10	0.11	0.12	2.25	0.11	0.005

BRITISH CHEMICAL STANDARD AND EURONORM CERTIFIED REFERENCE MATERIALS - Non-Metallic Materials

CHEMICAL COMPOSITION (nominal mass content in %) - Figures in bold type certified, figures in small italic type only approximate.

Ores (Finely divided material - units of 100g)

BCS-CRM No.	ECRM No.	Description	Fe	FeO	SiO ₂	Al ₂ O ₃	Cr ₂ O ₃	TiO ₂	CaO	MgO	S	P	Mn	MnO	Na ₂ O	K ₂ O	CO ₂	As ₂ O ₃	BaO	Pb	L.O.I.
176/2	...	Manganese Ore	6.86	...	2.53	5.2	...	0.30	0.09	0.04	0.018	0.087	47.5	...	0.11	1.30	...	0.22	0.19	0.01	...
301/1	651-1	Lincolnshire Iron Ore	23.85	...	7.40	4.26	...	0.16	22.6	1.73	0.40	0.35	...	1.25	0.07	0.32	22.1	25.8

Fluorspar & Bauxite (Finely divided material - units of 100g)

BCS-CRM No.	Description	Fe ₂ O ₃	SiO ₂	Al ₂ O ₃	CaF ₂	TiO ₂	CaO	MgO	BaO	Na ₂ O	K ₂ O	S	CO ₂	Cr	Cu	Mn	Ni	Pb	Sr	Zn	L.O.I.
392	Fluorspar	...	0.67	...	97.2	...	0.52	...	0.37	0.12	0.48	0.18
395	Bauxite	16.3	1.24	52.4	...	1.93	0.05	0.02	...	0.02	0.02	0.0453	0.0021	0.0042	0.0034	0.0028	0.0023	0.0043	27.8

Tin Ore (Finely divided material - units of 100g)

BCS-CRM No.	Description	Sn	Fe	Cu	As	Bi	Zn	Pb	S	W	Ni	Si	Ti	Al	Ca	F
355	Tin Ore	31.42	17.08	0.085	0.14	0.015	0.059	0.012	0.50	0.35	0.0040	7.14	0.37	4.12	2.63	2.07

Ores & Dust (Finely divided material - units of 100g)

BCS-CRM No.	ECRM No.	Description	Fe	Si	Ca	Mg	Al	Ti	Mn	P	S	Na	K	F	V	Cr	Ni	C	Zn	Pb	Cl _(sol)	Co	Cu	Hg	LOI
517	...	Brazilian Iron Ore	66.30	0.519	0.033	0.0311	0.508	0.0332	0.679	0.0408	0.0090	0.0097	0.0105	...	0.0040	0.061	0.0047	0.0028	0.00075	...	0.0088	...	1.898
...	676-1	Iron Ore Sinter	39.76	6.40	12.78	1.16	3.40	0.19	0.83	0.59	0.12	0.095	0.43	0.10	0.070
...	682-2	Iron Ore	66.12	0.833	0.007	0.0133	0.325	0.0441	0.0311	0.0529	0.0140	0.003	0.0015	0.0015	0.0014	0.0004	...	0.0006	0.0005	<1µg/g (3.01)	
...	683-1	Iron Ore Sinter	56.06	3.38	5.70	1.04	1.30	0.097	0.462	0.148	0.013	0.045	0.148	0.020	0.026	0.018	0.010
...	884-1	Furnace Dust	31.67	2.101	5.22	1.848	0.379	0.0230	5.85	0.079	0.49	0.585	0.979	0.411	0.0303	1.86	0.197	0.82	17.50	0.442	...	0.0046	0.1569	0.0002	2.94

Ores & Dust (cont.) (Finely divided material - units of 100g)

BCS-CRM No.	ECRM No.	Description	Ag	As	Bi	Cd	Mo	Sn	Cl	H ₂ O
...	884-1	Furnace Dust (cont)	0.0028	0.0054	0.0280	0.0045	0.208	0.0186	0.991	0.30

Slags (Finely divided material - units of 100g)

BCS-CRM No.	ECRM No.	Description	SiO ₂	TiO ₂	Al ₂ O ₃	Fe	FeO	CaO	MgO	Cr ₂ O ₃	MnO	V ₂ O ₅	P ₂ O ₅ (Cit Sol)	P ₂ O ₅ (Form Sol)	P ₂ O ₅ (Total)	S	F
381	...	Basic Slag	8.78	0.35	0.67	13.3	3.69	49.0	1.03	0.33	3.16	0.94	15.2	...	15.7	0.19	...
...	879-1	Basic Slag	8.82	0.535	0.803	18.97	...	43.70	2.19	0.477	4.45	0.738	7.59	5.73	8.46	0.102	0.368

Tungsten Carbide and Silicon Carbide Refractories (Finely divided material - units of 100g)

BCS-CRM No.	ECRM No.	Description	C (Total)	Si (Total)	Al (Total)	C (Free)	Si (Free)	Fe (Total)	Mn	P	Cr	Mo	Ni	B	O	N	Ti	V	Ca	Mg	Na	K
352/1	...	Tungsten Carbide	6.154	0.036	...	0.0029	0.11	
...	783-1	Tungsten Carbide	6.188	0.04	...	0.0022	0.01	
...	781-1	Silicon Carbide Refractory	48.25	35.56	4.39	37.22	4.646	0.8061	0.0274	0.0117	0.0240	0.0264	0.0210	0.0149	...	0.0282	0.0320	0.0216	0.0433	0.0421	0.0308	0.3765
359	...	Nitrogen Bearing Silicon Carbide	23.46	67.6	0.118	0.061	0.325	0.175	<0.01	0.014	...	0.532	7.84	0.022	0.027	0.108	<0.01	<0.01	<0.01
360	...	Sialon Bonded Silicon Carbide	23.53	60.8	6.52	0.085	0.538	0.19	<0.01	...	<0.01	...	0.013	...	4.03	4.77	0.025	...	0.115	<0.02	<0.01	<0.01

BRITISH CHEMICAL STANDARD CERTIFIED REFERENCE MATERIALS - Ceramic Materials and Minerals

CHEMICAL COMPOSITION (nominal mass content in %) - Figures in bold type certified, figures in small italic type only approximate.

Ceramic Materials & Minerals (Finely divided material - units of 100g)

BCS-CRM No.	ECRM No.	Description	SiO ₂	Al ₂ O ₃	TiO ₂	Fe ₂ O ₃	MnO	Mn ₃ O ₄	CaO	MgO	Na ₂ O	K ₂ O	BaO	Cr ₂ O ₃	PbO	ZnO
309	...	Sillimanite	34.1	61.1	1.92	1.51	0.03	...	0.22	0.17	0.34	0.46	0.006
313/1	...	High Purity Silica	99.78	0.036	0.017	0.012	0.00013	...	0.006	0.0013	0.003	0.005	...	<0.0002
319/1	...	Magnesia	1.093	0.109	0.0070	0.291	0.108	...	3.00	95.38	0.0038	0.0035
348	...	Ball Clay	51.1	31.6	1.08	1.04	0.17	0.30	0.34	2.23	0.04	0.016
358	...	Zirconia	0.20	0.08	0.20	0.064	1.50	3.42	<0.01	<0.01	0.10
362*	...	Mine Tailings Sample	9.03	0.667	0.047	0.483	...	0.829	44.21	0.068	0.084	0.14	2.02	0.003	2.63	2.59
369	...	Magnesite-Chrome	2.59	14.7	0.14	10.3	0.11	...	1.17	53.5	0.05	0.03	<0.01	17.2
370	...	Magnesite-Chrome	3.01	12.3	0.13	7.23	0.11	...	1.54	61.8	0.06	0.03	<0.01	13.4
375/1*	...	Soda Feldspar	69.26	17.89	0.313	0.291	...	Mn ₂ O ₃	0.78	0.180	8.89	1.47	0.0106	0.0018	0.0004	0.0005
376/1	...	Potash Feldspar (SGT Feldspar 1)	65.77	18.63	<0.01	0.085	...	0.004	0.421	0.03	3.00	11.59	0.0210	0.001	0.0090	...
388	...	Zircon	32.7	0.291	0.232	0.049	0.04	<0.05	<0.02	<0.03
389/1	...	High Purity Magnesia	0.274	0.104	0.0051	0.607	0.100	...	0.880	97.89	0.0015	0.004	...	0.0029
393	752-1	Limestone	0.70	0.12	0.009	0.045	0.010	...	55.4	0.15	0.02	0.02	0.006
396	...	Low Silica Magnesite Chrome	1.37	5.73	0.26	10.9	0.17	...	1.12	64.6	0.06	0.03	...	15.6
512	...	Dolomite (SGT Dolomite 1)	0.379	0.055	0.0020	0.030	0.0036	...	30.61	21.59	0.1	<0.02	<0.02	<0.001	<0.001	<0.01
513	...	Limestone (SGT Limestone 1)	0.228	0.108	0.004	0.0275	0.0095	...	55.59	0.182	<0.3	0.0150	0.01	0.0012	0.0009 Pb	0.0014 Zn
516	...	Standard Glass Sand (SGT Glass Sand 10)	98.73	0.513	0.172	0.0596	...	0.0012	0.0243	0.0387	0.0195	0.127	0.0040	0.0081	0.0127	<0.01
528	...	Standard Glass Sand (SGT Glass Sand 11)	95.62	2.447	0.0486	0.1111	0.237	0.0887	0.101	0.875	0.0298	0.0008	0.0006	...
...	776-1	Firebrick	62.76	29.28	1.62	1.43	0.310	0.476	0.488	2.92	0.122	0.022
...	782-1	Dolomite	0.266	0.104	0.0042	0.450	0.081	...	30.34	21.29	...	0.0260	0.0008	0.0009	0.0029	0.0082

*Additional certified values available for Aqua Regia soluble content and pH in BCS-CRM 362: As=0.0030%, Cd=0.0200%, Cr=0.0011%, Cu=0.0056%, Ni=0.0012%, Pb=2.30%, Zn=2.03% and pH=8.14

*Information is also given on approximate levels of Ce, Cs, Eu, Ga, La, Nb, Nd, Rb, Sc, Sm and Yb in BCS-CRM 375/1

Ceramic Materials & Minerals (continued)

BCS-CRM No.	ECRM No.	P ₂ O ₅	ZrO ₂	S	L.O.I.	B ₂ O ₃	HfO ₂	Li ₂ O	SrO	ThO ₂	U ₃ O ₈	Y ₂ O ₃	As	C	Cd	F	Mn	Ni	Sn
309	0.1	0.01	0.003	
313/1	...	0.002	...	0.1	0.0005	
319/1	0.007	0.0008	0.002	0.0060	0.0014	0.0075	...	
348	0.071	0.03	0.1	11.8	1.64	
358	...	92.70	...	0.08	...	1.63	...	0.07	0.0007	0.08	
362*	0.014	...	1.48	32.81	0.034	9.9	0.020	0.001	...	
369	0.03	<0.01	0.15	...	
370	0.03	<0.01	0.08	...	
375/1*	0.226	0.0107	...	0.72	...	0.0004	...	0.012	0.0011	0.0002	0.0023	
376/1	0.02	<0.01	...	0.203	
388	0.12	64.9	...	0.20	...	1.30	...	0.018	0.034	0.136	
389/1	0.0295	0.0008	0.015	0.0007	0.0029	0.0012	...	
393	752-1	0.005	...	0.007	43.4	0.019	<0.01	
396	0.04	0.09	...	0.05	
512	...	<0.02	...	<0.05	46.80	0.024	<0.003	12.4	<0.0003	0.01	...	<0.001	
513	...	0.005	...	0.0097	43.61	0.0176	<0.001	11.9	<0.001	0.002	...	<0.001	
516	...	0.013	0.075	...	0.24	...	<0.01	<0.01	
528	...	0.20	0.014	...	0.271	<0.002	...	0.0016	
...	776-1	0.062	0.04	...	0.3	0.019	
...	782-1	0.0128	...	0.016	47.25	0.0039	0.0004	...	

BRITISH CHEMICAL STANDARD CERTIFIED REFERENCE AND REFERENCE MATERIALS - Soda Ash, High Purity Metals, Ceramic Materials and Benzoic Acids

Although the High Purity Metals, Ceramic Materials and Benzoic Acid samples below have been carefully analysed by both BAS Ltd. and an independent laboratory, they have been classified as RMs and not CRMs in order to distinguish them from BAS CRMs which are normally analysed by at least five laboratories.

CHEMICAL COMPOSITION (nominal mass content in %)

Soda Ash Certified Reference Material (Finely divided material - units of 100g)

BCS-RM No.	Description	Na ₂ CO ₃	NaCl	Fe ₂ O ₃	Na ₂ SO ₄	Insoluble Residue
526	Soda Ash (SGT Soda Ash 1)	99.74	0.126	0.0005	0.008	<0.02

High Purity Metal Reference Materials (Finely divided material or blocks/bars - see below)

BCS-RM No.	Description	Cu	Sn	Zn	Pb	Ni	Fe	Al	Mn	Sb	Si
192g	High Purity Tin (300g blocks)	0.00007	99.997	0.00006	0.0007	<0.00005	0.0002	0.0007	...
192h	High Purity Tin (100g millings)	<0.0001	99.998	<0.0001	0.0006	<0.0001	<0.0001	<0.0005	...
194e	High Purity Zinc (300g blocks)	<0.0005	<0.001	99.99	0.002	...	0.001
195g	High Purity Aluminium (100g millings or 300g blocks)	0.001	...	0.015	0.080	99.85	0.001	...	0.035
198f	Super Pure Aluminium (100g blocks)	0.005	0.001	99.99	0.002
210e	High Purity Lead (500g bars)	0.0006	<0.002	<0.005	99.996	<0.001	0.0005	<0.001	<0.001	<0.002	...

High Purity Metal Reference Materials (continued)

BCS-RM No.	Description	Bi	Ti	Ag	C	S	V	Tl	Ga	Melting Point
192g	High Purity Tin (continued)	0.00003	0.001	0.0002	231.9°C
192h	High Purity Tin (continued)	<0.0001	0.001	0.0002	231.9°C
194e	High Purity Zinc (continued)	419.5°C
195g	High Purity Aluminium (continued)	...	0.002	0.004	...	0.009	659.2°C
210e	High Purity Lead (continued)	0.0008	...	0.0001	0.001	...	327.3°C

Ceramic Reference Materials (Finely divided material - units of 100g). These samples have been prepared jointly by Ceram Research Limited and BAS.

BCS-RM No.	Description	SiO ₂	Al ₂ O ₃	TiO ₂	Fe ₂ O ₃	CaO	MgO	Na ₂ O	K ₂ O	P ₂ O ₅	BaO	Mn ₂ O ₃	SnO ₂	SrO	SO ₃	ZrO ₂ + HfO ₂	L.O.I.
201a	Nepheline Syenite	57.3	23.54	0.05	0.12	1.07	0.025	7.53	8.90	0.025	0.37	0.007	...	0.43	0.76
202a	Plaster (Gypsum)	1.38	0.33	0.03	0.10	37.4	0.39	<0.03	0.10	<0.01	0.33	53	...	7.0
203a	Talc	59.7	0.30	<0.01	0.22	0.25	32.08	0.02	0.005	0.13	6.78
204a	Zircon	37.6	0.74	2.22	0.18	0.15	0.012	0.014	0.017	0.77	1.69	53.8	0.50

Benzoic Acid Reference Material (Finely divided material - units of 100g; also available as 0.2g and as 1.0g tablets)

BCS-RM No.	Description														
190t	Benzoic Acid	Purity 100.0±0.05%, Calorific Value, 26,439.7±12.2 joules per gramme based on mass (Certified by Pattinson and Stead, Middlesbrough, UK)													

SPECTROSCOPIC STANDARD CERTIFIED REFERENCE MATERIALS - Unalloyed Steels

The figures are listed primarily as a guide to purchasers. In some cases provisional figures are given which may differ slightly from those given on the Certificate. **Always consult the Certificate issued with the sample to obtain the accurate analysis.**

CHEMICAL COMPOSITION (nominal mass content in %) - Figures in bold type certified, figures in small italic type only approximate.

Plain Carbon Steels (Wrought) (SS-CRM: 38mm dia. x 19mm discs, ECRM: 38mm dia. x 30 or 25mm discs except 056-2(D): 44mm dia. x 30 or 25mm discs)

Ref No.	Description	C	Si	Mn	P	S	Cr	Mo	Ni	Al (Acid Sol)	Al (Total)	As	Co	Cu	N	Nb	Pb	Sn	Ti	V	Ca	Sb	Zn
SS-CRM 432/1	Plain Carbon Steels	0.102	0.043	1.34	0.024	0.039	0.31	0.02	0.14	...	0.01	0.04	...	<0.002
SS-CRM 433/1		0.195	0.18	0.60	0.074	0.069	0.26	0.01	0.064	...	<0.01	0.06	...	0.020
SS-CRM 434/1		0.41	0.31	1.49	0.050	0.027	0.055	0.01	0.044	...	<0.01	0.05	...	0.078
SS-CRM 435/1		0.52	0.54	0.41	0.033	0.031	0.14	<0.01	0.060	...	<0.01	0.05	...	0.039
SS-CRM 431/2	Plain Carbon Steels	0.0249	0.015	0.902	0.121	0.0065	0.049	0.004	0.040	0.006	...	0.0052	0.0040
SS-CRM 432/2		0.0065	0.0822	0.712	0.0171	0.036	0.0166	0.002	0.0196	0.006	...	0.0066	0.0174
SS-CRM 433/2		0.096	0.0071	1.188	0.011	0.0083	0.0262	0.004	0.037	0.006	0.0590
SS-CRM 434/2		0.275	0.510	1.546	0.0611	0.0141	0.238	0.014	0.037	0.006	...	0.0104	0.038
SS-CRM 435/2		0.489	0.328	0.390	0.0373	0.0424	0.184	0.018	0.133	0.0116	0.134
ECRM 056-2(D)	0.8% Carbon Steel	0.8181	0.2006	0.5073	0.0103	0.0093	0.0146	...	0.0218	0.00024	<0.001	0.0129
ECRM 057-2(D)	0.05% Carbon Steel	0.0507	0.003	0.246	0.0120	0.0127	0.0114	...	0.0096	...	0.059	0.0146	0.0023
ECRM 058-2(D)	0.15% Sulphur Steel	0.424	0.1080	1.186*	0.0098	0.1712*	0.1211	0.0589	0.199	0.0095	...	0.261	0.0107
ECRM 059-2(D)	0.7% Carbon Steel	0.721	0.188	0.495	0.0046	0.0084	0.0090	0.0018	0.0198	0.00020	0.00045	0.0074	0.0051
ECRM 064-1(D)	Nb/Ti Interstitial Free Steel	0.0026	0.0065	0.1641	0.0091	0.0104	0.0184	0.00077	0.0115	0.0302	0.0330	0.0036	0.0027	0.0077	0.0026	0.0146	0.00018	0.00051	0.0189	0.00015
ECRM 084-1(D)	0.4% Carbon Steel	0.391	0.265	0.860	0.018	0.029	...	0.033	0.154	0.267	0.023
ECRM 085-1(D)	0.3% Sulphur Steel	0.067	0.008	0.977*	0.062	0.336*	0.019	0.291	0.0010	0.0021	...	0.0073	0.002	...
ECRM 086-1(D)	0.3% Carbon Steel	0.297	0.206	0.879	0.0238	0.0371	0.150	...	0.168	0.0230	...	0.320	0.0263
ECRM 087-1(D)	0.15% Carbon Steel	0.174	0.263	0.671	0.010	0.046	0.078	0.021	0.118	0.024	0.015	0.171	0.017	0.0046
ECRM 090-1(D)	1% Carbon Steel	1.054	0.281	0.226	0.0128	0.0095	0.121	0.0089	0.053	0.0146	0.00043	0.204	
ECRM 096-2(D)	Low S, Ca-Treated Steel	0.1050	0.262	1.320	0.0128	0.0016	0.0243	0.0020	0.0253	...	0.0460	...	0.0170	0.0252	0.0020

*The metallurgical conditions of ECRMs 058-2(D) and 085-1(D) render them unsuitable for the determination of Mn and S by Optical Emission Spectrometry.

Plain Carbon Steels (Wrought) (continued)

Ref No.	Description	Bi	Cd	Ga	Hg	Pb	Sb	Se	Te	Tl	Zn
ECRM 090-1(D)	1% Carbon Steel (cont)	<0.00002	<0.00002	0.00228	<0.00001	0.00239	0.00090	<0.0002	<0.0002	<0.0001	0.00209

Carbon Steels Residual Series (Wrought) (38mm dia. x 19mm discs except SS-CRM 51: 38mm dia. x 13mm discs)

Ref No.	Description	C	Si	Mn	P	S	Cr	Mo	Ni	Al (Total)	As	Cu	Pb	Sn	Ti	W	Sb
SS-CRM 51	Carbon Steel Residual Series	0.38	0.12	0.13	0.018	0.010	0.106	0.068	0.099	0.12	0.003	0.014	0.13 ₀	0.077	0.003
SS-CRM 53		0.25	0.37	0.29	0.02	0.009	0.22	0.100	0.172	...	0.058	0.024	0.018	0.25	0.004
SS-CRM 55		0.19	0.25	0.42	0.018	0.010	0.22	0.16	0.23	0.028	0.013	0.046	0.013	0.12	0.002
SS-CRM 453/1		0.160	0.34	1.38	0.044	0.026	0.26	0.081	0.11	...	0.052	0.099	0.0001	0.022	0.073	0.30	...
SS-CRM 454/1		0.376	0.31	0.80	0.061	0.047	0.062	0.20	0.069	...	0.070	0.051	0.0001	0.054	0.010	0.15	...
Ref No.	Description	C	Si	Mn	P	S	Al (Acid Sol)	Al (Total)	B	Co	Cu	Nb	Pb	V	Zr	Sb	
SS-CRM 56	Carbon Steel Residual Series	0.23	0.36	0.32	0.019	0.009	0.003	0.005	0.001	0.023	0.36	...	0.014	0.057	...	0.005	
SS-CRM 456/2		0.112	0.297	0.220	0.0212	0.0221	<0.002	0.0018	0.0015	0.0504	...	0.0057	0.0189	0.0221	0.013	0.0172	
SS-CRM 457/2		0.307	0.105	0.327	0.0098	0.0448	0.082	0.087	0.0046	0.0217	...	0.0174	0.0098	0.153	0.025	0.050	
SS-CRM 458/2		0.198	0.504	0.479	0.0281	0.0314	0.052	0.055	0.0069	0.198	...	0.0510	0.0140	0.105	0.062	0.089	
SS-CRM 459/2		0.467	0.640	0.909	0.0482	0.0481	0.0134	0.0154	0.0110	0.0890	...	0.0102	0.0044	0.0585	0.074	0.0121	
SS-CRM 460/2		0.383	0.126	0.616	0.0374	0.0099	0.0193	0.0240	0.0027	0.0106	...	0.068	0.0005	0.0322	<0.0005	0.0006	

Many of the above samples are also available in the finely divided form - see pages 7 and 8.

SPECTROSCOPIC STANDARD CERTIFIED REFERENCE MATERIALS - High Purity Iron and Low Alloy Steels

CHEMICAL COMPOSITION (nominal mass content in %) - Figures in bold type certified, figures in small italic type only approximate.

High Purity Iron (Wrought) (38mm dia. x 30, 25mm or 3mm discs)

Ref No.	Description	C	Si	Mn	P	S	Cr	Ni	As	B	Co	Cu	N	Sn	Ti	O	Zn	W,Sb	Mo,Nb,V,Zr	Pb,Bi,Ca,Mg,Ta
ECRM 097-1(D)	High Purity Iron	0.00025	<0.01	0.0064	0.0016	0.0022	0.0016	0.0025	0.0051	0.0003	0.0037	0.0020	0.0007	<0.0025	<0.0015	0.05	<0.0001	≤0.001	<0.001	<0.0005

Low Alloy Steels (Wrought) (SS-CRM 111A-114: 44mm dia. x 19 or 50mm discs. Other SS-CRM: 38mm dia. x 19mm discs. ECRM: 38mm dia. x 30 or 25mm discs)

Ref. No.	Description	C	Si	Mn	P	S	Cr	Mo	Ni	Al	As	B	Co	Cu	N	Nb	Pb	Sn	Ti	V	W	Zr	Ca	Sb	Zn
SS-CRM 111A		0.0258	0.0253	0.155	0.0033	0.0054	0.0197	0.0008	0.0387	0.0348	0.0017	<0.001	0.0144	0.0171	0.0034	0.0005	<0.001	0.0015	0.0004	0.0009	...	<0.001	<0.0005	<0.001	...
SS-CRM 112		0.394	0.289	0.436	0.0043	0.0026	1.236	0.190	1.461	0.0148	0.0021	0.0007	0.0175	0.149	0.0024	0.0065	<0.001	0.0086	0.0100	0.0088	...	<0.001	<0.0005	<0.001	...
SS-CRM 113		0.837	0.931	1.207	0.0595	0.0294	1.248	0.056	0.0784	0.0151	0.0020	0.0066	0.0415	0.179	0.0109	0.0487	<0.001	0.0067	0.0390	0.201	0.012	0.0029	<0.001	<0.003	...
SS-CRM 114		0.403	0.295	0.416	0.0044	0.0046	0.187	0.184	1.502	0.078	0.0025	0.0008	0.0171	0.360	0.0043	0.0042	<0.001	0.041	0.0096	0.0086	<0.001	0.0051	<0.001	<0.0025	...
SS-CRM 401/2		0.935	0.602	1.197	0.0265	0.0078	0.138	0.495	0.019	0.074	0.0042	0.101	0.015	0.496
SS-CRM 402/2		1.311	0.111	0.228	0.0161	0.0138	0.652	0.140	0.808	0.161	0.302	0.0069	0.194
SS-CRM 403/2		0.750	0.209	1.677	0.055	0.0381	0.463	0.088	0.223	0.0485	0.221	0.010	0.341
SS-CRM 404/2		0.696	1.121	0.532	0.0479	0.0228	0.774	0.307	0.393	0.017	0.427	0.0089	0.107
SS-CRM 405/2		0.044	0.947	0.903	0.0095	0.058	0.206	0.025	0.102	0.330	0.009	0.022	0.011	0.411
SS-CRM 406/2		0.173	0.342	0.447	0.0102	0.043	2.001	0.98	1.62	0.013	0.012	...	0.006	0.289	0.009	...	0.0002	0.001	...	0.010
SS-CRM 407/2		0.490	0.66	0.195	0.038	0.0105	3.03	0.83	0.527	0.040	0.0068	0.397	0.011	0.19
SS-CRM 408/2		0.289	0.237	0.557	0.056	0.030	0.111	0.098	4.13	0.154	0.0046	0.694	0.0075	...	0.0006	0.002	...	0.067
SS-CRM 409/2		0.086	1.18	0.559	0.0141	0.0179	1.318	0.599	3.02	0.094	0.205	0.0108	0.008
SS-CRM 410/2		0.428	1.10	0.419	0.074	0.041	1.684	0.432	2.07	0.046	0.0053	...	0.0248	0.436	0.0155	0.44
SS-CRM 421		0.049	0.07	0.11	0.012	0.027	...	0.028	<0.02	0.52
SS-CRM 422		0.036	0.06	0.09	0.015	0.025	...	0.033	<0.02	1.28
SS-CRM 423		0.030	0.05	0.07	0.017	0.027	...	0.027	<0.02	2.06
SS-CRM 424		0.024	0.05	0.09	0.02	0.024	...	0.036	<0.02	3.02
ECRM 186-1(D)	Si-Mn Steel	0.6104	1.719	0.870	0.0223	0.0354	0.218	0.0482	0.190	0.0143	0.281
ECRM 195-1(D)	Cr-Mo-Ni Steel	0.73	0.466	0.571	0.0160	0.0121	1.566	0.768	0.327	0.0355	0.0100	...	0.0010	0.002	...	0.312	0.0017	0.0008	0.0046

Most of these samples are also available in the finely divided form - see page 9.

Low Alloy Cast Steel (44mm dia. x 19mm discs)

Ref. No.	Description	C	Si	Mn	S	Cr	Mo	Ni	Cu	V
SS-CRM 615/1	Low Alloy Cast Steel	0.30	0.17	1.68	0.02	0.49	0.21	4.01	0.05	0.10

SPECTROSCOPIC STANDARD CERTIFIED REFERENCE MATERIALS - Highly Alloyed Steels and Plain Carbon Cast Steels

CHEMICAL COMPOSITION (nominal mass content in %) - Figures in bold type certified, figures in small italic type only approximate.

Highly Alloyed Steels (Wrought) (38mm dia. x 30 or 25mm discs)

Ref. No.	Description	C	Si	Mn	P	S	Cr	Mo	Ni	Al	As	B	Co	Cu	N	Nb	Pb	Sn	Ti	V	Zr	Sb	Fe	Others	
ECRM 272-1(D)	12% Chromium Steel	0.2815	0.420	0.600	0.0156	0.0197	11.927	0.0030	0.244	0.0046	0.0116	0.0018	0.0145	0.0192	0.0508	0.0028	0.0004	0.0008	0.00096	0.0167	...	0.0007	...	0.00090 Ca 0.0031 Zn	
ECRM 276-2(D)	5%Cr-Mo-V Steel	0.399	1.034	0.365	0.0093	0.0189	4.975	1.134	0.203	0.183	0.0116	0.0133	...	0.296	
ECRM 285-2(D)	Maraging Steel	0.0018	0.0117	0.0168	0.0053	0.0025	0.0236	4.99	18.07	0.1067	...	0.0009	7.76	0.0094	0.0007	0.001	0.520	...	0.0050	
ECRM 287-1(D)	High B Stainless Steel	0.0164	0.569	1.478	0.0267	0.0014	18.61	0.247	10.35	0.924	0.148	0.203	0.0194	
ECRM 292-1(D)	Nb-Stabilised Stainless Steel	0.0367	0.402	1.744	0.0175	0.0055	18.00	0.0464	10.09	0.002	0.008	0.0003	0.0255	0.0391	0.0640	0.571	{ 0.001 Ta 0.0006 Ca
ECRM 295-1(D)	4% Mo-Cr-Ni Steel	0.0166	0.418	1.758	0.0167	0.0003	19.51	3.996	24.40	0.0203	0.0041	0.0018	0.0450	1.481	0.0615	0.0025	...	0.0456	...	0.0007	48.36	0.0003 Mg	
ECRM 296-1(D)	Jethete Steel	0.1166	0.242	0.676	0.0178	0.0026	11.82	1.700	2.790	0.0275	0.0139	0.0003	0.0218	0.1498	0.0214	...	0.00016	0.0131	...	0.363	

These samples are also available in the finely divided form - see page 10

Austenitic Stainless Steels (Wrought) (38mm dia. x 19mm discs)

Ref. No.	Description	C	Si	Mn	P	S	Cr	Mo	Ni	Al	As	B	Co	Cu	N	Nb	Pb	Sn	Ti	V	Ta
SS-CRM 462	Austenitic Stainless Steels	0.092	0.46	0.74	0.010	0.018	12.35	...	12.55	...	0.007	0.0005
SS-CRM 461/1		0.0103	0.374	0.686	0.0053	0.0051	14.727	0.0138	6.124	0.002	0.004	...	0.004	0.0091	0.0005
SS-CRM 462/1		0.0345	0.463	0.722	0.0053	0.0041	11.888	0.0304	12.85	0.0112
SS-CRM 463/1		0.019	0.270	1.400	0.025	0.019	18.46	0.265	10.20	0.0022	0.116	0.276	0.063	<0.005	0.04	...
SS-CRM 464/1		0.086	0.57	0.791	0.020	0.028	25.39	...	20.05	...	0.003	...	0.054	0.0004
SS-CRM 465/1		0.066	0.405	1.380	0.021	0.012	17.31	0.092	9.24	0.026	...	0.0006	0.053	0.098	0.010	...	<0.001	...	0.40	0.102	...
SS-CRM 466/2		0.0141	0.480	1.311	0.0105	0.0069	17.84	2.776	10.20	0.002	0.0020	0.0039	0.0184	0.0278	0.0508	0.001	<0.0001	<0.001	0.002	0.0346	...
SS-CRM 467/1		0.082	0.52	0.788	0.018	0.019	18.09	...	9.21	...	0.004	0.99	0.004	0.0017
SS-CRM 468/1		0.143	1.41	1.70	0.014	0.020	17.96	...	8.90	0.018
SS-CRM 475		0.050	0.21	0.89	0.037	0.008	14.14	1.59	5.66	0.013	0.22	1.94	...	0.22	...	0.015

These samples are also available in the finely divided form - see page 10

Plain Carbon Cast Steels (44mm dia. x 19mm discs)

Ref No.	Description	C	Si	Mn	P	S	Cr	Mo	Ni	Al (Total)	Co	Cu	V	Zr
SS-CRM 601/2	Plain Carbon Cast Steels	0.102	0.263	1.30	0.034	0.024	0.14	0.006	0.03	0.033	0.09	0.04	0.002	<0.005
SS-CRM 602/2		0.94	0.057	0.66	0.023	0.031	0.03	0.004	0.02	0.096	0.007	0.06	0.001	<0.005
SS-CRM 603/2		0.78	0.97	0.236	0.020	0.056	0.04	0.004	0.03	0.076	0.01	0.05	0.001	<0.005
SS-CRM 604/2		0.199	0.75	1.91	0.016	0.072	0.06	0.02	0.09	0.008	0.01	0.07	0.001	<0.005
SS-CRM 605/2		0.400	0.54	0.345	0.054	0.015	0.06	0.01	0.05	0.027	0.008	0.06	0.001	0.12

SPECTROSCOPIC STANDARD CERTIFIED REFERENCE MATERIALS - Highly Alloyed Steels

CHEMICAL COMPOSITION (nominal mass content in %) - Figures in bold type certified, figures in small italic type only approximate.

Ferritic Stainless Steels (Wrought) (SS-CRM 469-473: 38mm dia. x 19mm discs, SS-CRM 70: 44mm dia. x 13mm disc)

Ref. No.	Description	C	Si	Mn	P	S	Cr	Mo	Ni	Co	Cu	V
SS-CRM 70	Ferritic Stainless Steels	0.18	0.35	0.38	0.024	0.020	16.35	...	0.40	...	0.06	...
SS-CRM 469		0.279	0.421	0.598	0.015	0.020	11.93	...	0.246	0.01	0.02	0.02
SS-CRM 470		0.153	0.335	0.235	0.024	0.035	17.68	...	0.369	0.02	0.02	0.02
SS-CRM 471		0.095	0.326	0.417	0.018	0.023	23.85	...	0.96	0.02	0.02	0.03
SS-CRM 472		0.227	1.05	1.02	0.032	0.029	15.82	0.661	1.95	0.02	0.02	0.02
SS-CRM 473		0.172	0.604	0.494	0.019	0.030	9.06	0.95	0.06	0.01	0.03	0.02

Samples 469 to 473 are also available in the finely divided form - see page 10

High Speed Tool Steels (Wrought) (38mm dia. x 19mm discs)

Ref No.	Description	C	Si	Mn	P	S	Cr	Mo	Ni	Al	As	Co	Sn	V	W
SS-CRM 481/1	High Speed Tool Steels	0.68	0.15	0.25	0.023	0.022	3.40	0.28	0.09	0.31	...	0.56	14.0
SS-CRM 482/1		0.67	0.14	0.26	0.027	0.027	3.95	0.40	0.16	0.29	...	1.04	17.8
SS-CRM 483/1		0.65	0.16	0.22	0.023	0.023	2.90	0.18	0.08	2.06	...	0.22	9.28
SS-CRM 485/1		0.94	0.30	0.41	0.043	0.039	4.02	0.66	0.14	0.006	0.022	4.97	0.019	1.02	17.8
SS-CRM 486/1		0.74	0.27	0.21	0.029	0.021	4.54	5.20	0.06	0.005	0.016	0.08	0.014	1.82	5.80
SS-CRM 487/1		1.02	0.18	0.26	0.022	0.029	3.91	9.41	0.14	0.006	0.012	7.95	0.006	1.14	1.80

High Manganese Steels (Cast) (48mm x 42mm x 12mm blocks, except 491/2: 50mm dia. x 10mm chill cast disc). These samples have been prepared jointly by Castings Technology International (formerly BCIRA) and BAS.

Ref Nos.	Description	C	Si	Mn	P	S	Cr	Mo	Ni	Al	Co	Cu	N	V	As	Sn	Ti
SS-CRM 491/2	High Manganese Steels	0.994	1.101	16.73	0.0494	0.0112	1.482	0.608	0.0745	0.110	...	0.04	0.0215	0.0839
SS-CRM 492/3		1.18	0.299	8.33	0.0318	0.0093	1.076	1.318	4.17	0.131	0.0048	0.0211	0.0225	0.004	0.002	...	0.0024
SS-CRM 495/4		0.796	0.674	13.11	0.093	0.0128	2.223	0.266	1.620	0.0082	0.0120	0.0222	0.0416	0.0525	0.02	<0.05	<0.002

SPECTROSCOPIC STANDARD CERTIFIED REFERENCE MATERIALS - Cast Irons and Nickel Base Alloys

CHEMICAL COMPOSITION - Figures in bold type certified, figures in small italic type only approximate.

Cast Irons (All are 48mm x 42mm x 12mm chill cast blocks except SCRM 671-675 which are 40mm x 37mm x 10mm chill cast blocks.)

These samples are prepared jointly by Castings Technology International (formerly BCIRA) and BAS, nominal mass content in %

Ref. No.	Description	C	Si	Mn	P	S	Cr	Mo	Ni	Al	As	Co	Cu	Sn	Ti	V	Ce	Mg	Zn
SCRM 651/4	Malleable Irons	2.66	0.541	0.92	0.249	0.100	<i>1</i>	
SCRM 652/4		2.34	0.878	1.19	0.071	0.129	<i>1</i>	
SCRM 653/4		3.10	1.22	0.110	0.023	0.050	<i>1</i>	
SCRM 654/4		2.28	1.635	0.74	0.130	0.170	<i>1</i>	
SCRM 655/4		1.90	2.110	0.44	0.180	0.076	<i>1</i>	
SCRM 656/8	Low Phosphorus Engineering Irons	2.61	2.59	0.823	0.062	0.107	<i>1</i>	
SCRM 657/8		2.93	3.02	0.062	0.100	0.024	<i>1</i>	
SCRM 658/10		3.338	1.943	0.532	0.187	0.074	
SCRM 659/8		3.96	1.40	1.00	0.025	0.039	<i>1</i>	
SCRM 660/9		3.461	1.699	0.406	0.153	0.105	<i>1</i>	
SCRM 661/4	High Phosphorus Engineering Irons	2.56	2.96	0.30	0.84	0.068	<i>1</i>	
SCRM 662/4		2.95	2.33	0.76	0.30	0.087	<i>1</i>	
SCRM 663/4		3.28	1.97	1.04	0.13	0.024	<i>1</i>	
SCRM 664/4		2.84	2.71	0.57	0.44	0.112	<i>1</i>	
SCRM 665/4		3.25	1.66	0.24	1.09	0.053	<i>1</i>	
SCRM 666/11	Ductile (Nodular) Irons	3.371	1.77	0.065	...	0.129	0.1070	1.648	0.0506	...	0.0860	0.0549	0.0035	0.073	...	
SCRM 667/12		3.06	2.966	0.236	...	0.298	0.0063	1.298	0.550	...	0.0029	0.096	0.081	0.0400	...	
SCRM 668/12		3.741	1.427	0.701	...	0.999	0.0206	0.105	0.655	...	0.0817	0.194	0.0234	0.0093	...	
SCRM 669/12		3.009	2.634	0.563	...	0.203	0.061	0.445	0.235	...	0.0555	0.505	0.0415	0.0203	...	
SCRM 669/13		3.17	2.523	0.584	...	0.205	0.0586	0.509	0.2141	...	0.0549	0.502	0.052	0.0267	...	
SCRM 670/15		3.711	2.155	0.354	...	0.497	0.02	0.889	0.923	...	0.1096	0.0249	0.0085	0.041	...	
SCRM 671	Blast Furnace Irons	2.865	0.980	0.835	0.1062	0.0499	0.0586	0.0182	0.0555	0.0379	0.0220	0.097	0.0470	0.0070	0.0896	0.0105	...	0.0004	
SCRM 672		4.079	0.181	0.492	0.244	0.0379	0.0236	0.099	0.0826	0.0075	0.0039	0.156	0.0684	0.0018	0.0393	0.1093	...	0.0144	
SCRM 673		2.474	1.715	0.1334	0.328	0.0067	0.0374	0.0057	0.143	0.0282	0.044	0.0540	0.0230	0.0191	0.0722	0.0586	...	0.0004	
SCRM 674		3.322	0.474	1.457	0.0104	0.0810	0.0211	0.0477	0.144	0.0040	0.0275	0.0143	0.1014	0.0140	0.0233	0.0235	...	0.0187	
SCRM 675		1.916	1.300	1.798	0.0453	0.0724	0.0794	0.0342	0.205	0.0072	0.0342	0.0230	0.0117	0.0062	0.0070	0.179	...	0.0006	

Nickel Base Alloys (38, 41 or 50mm dia. x 13 or 19mm discs)

MAJOR ELEMENTS - nominal mass content in %

Ref. No.	Description	C	Si	Mn	P	S	Cr	Mo	Ni	Al	B	Co	Cu	Nb	Ti	V	W	Zr	Fe	Sb
SS-CRM 310/1	Nimonic '90' Alloy	0.068	0.46	0.35	19.45	...	58.6	1.06	...	17.0	2.43	0.25	...	
SS-CRM 345	IN 100 Alloy (cast)	0.153	9.95	3.01	Bal.	5.58	0.019	14.71	5	1.00	...	0.044	...	
SS-CRM 346A	IN 100 Alloy (cast)	0.15	10	3	Bal.	5.5	...	15	5	1	
SS-CRM 350	IN 713 Alloy (cast)	0.138	0.110	0.019	13.43	4.29	70.8	5.97	0.013	0.338	...	2.17	0.87	...	0.094	0.072	1.50	
SS-CRM 351	IN 718 Alloy (wrought)	0.025	0.14	0.037	0.006	0.0006	18.12	3.06	53.1	0.55	0.0051	0.136	0.016	5.20	1.06	18.26	
SS-CRM 363/1	Monel Alloy 400 (wrought)	0.140	0.028	1.26	...	0.002	0.05	...	64.7	0.027	...	0.032	31.90	...	0.03	1.86	...	
SS-CRM 387/1	Nimonic 901 Alloy (wrought)	0.033	0.06	0.025	0.0033	0.0028	11.35	5.83	41.2	0.24	0.017	0.020	0.0076	...	3.00	38.4	0.0003	

Nickel Base Alloys (continued)

TRACE ELEMENTS-nominal mass content in µg/g

Ref. No.	Description	Pb	Bi	Ag	Se	Te	Tl	Sb	As	Cd	Ga	Sn	Zn	Mg	Ca	In
SS-CRM 345	IN 100 Alloy (cont)	0.21	<0.2	<0.2	<0.5	<0.2	<0.2	<2	2	<0.1	8.2	5.6	<0.5	5.5	<5	...
SS-CRM 346A	IN 100 Alloy (cont)	22.2	10.3	42.5	5.7	9.3	1.9	45	50.4	0.37	49.6	93	28.8	130	20	20
SS-CRM 387/1	Nimonic 901 Alloy (cont)	0.3

SPECTROSCOPIC REFERENCE MATERIALS - Cast Irons

These samples are intended for the calibration of optical emission and XRF instruments with respect to the alloying and trace elements below. Although they have been carefully analysed by both BAS Ltd. and an independent laboratory, they have been classified as RMs and not CRMs in order to distinguish them from BAS CRMs which are normally analysed by at least five laboratories.

CHEMICAL COMPOSITION (nominal mass content in %)

Cast Iron Reference Materials (All are 40mm x 37mm x 10mm chill cast blocks except NIRM 2/1, NIRM 8/1, SIMO 1/2 and SIMO 2/2 which are 48mm x 42mm x 12mm chill cast blocks)

These samples have been prepared jointly by Castings Technology International (formerly BCIRA) and BAS

Ref No.	Description	C	Si	Mn	P	S	Cr	Mo	Ni	Al (Total)	As	B	Co	Cu	Nb	Pb	Sn	Ti	V	Bi	Ce	Mg
LARM 1	Low Alloy Cast Irons	(3.0)	(2.0)	(0.3)	(0.05)	(<0.01)	0.50	...	0.49	0.006	...	2.49	0.14	0.11	0.011	0.005	...	
LARM 2		(3.0)	(2.0)	(0.3)	(0.05)	(<0.01)	2.50	0.22	...	0.066	0.044	0.007	0.22	0.33	0.008	...
LARM 3		(3.0)	(2.0)	(0.3)	(0.05)	(<0.01)	1.80	0.042	0.092	0.003	...	1.20	0.55	0.022
LARM 4		(3.0)	(2.0)	(0.3)	(0.05)	(<0.01)	1.19	1.00	...	0.014	0.26	...	0.018	0.11	0.17	0.008	...
LARM 5		(3.0)	(2.0)	(0.3)	(0.05)	(<0.01)	...	0.62	2.46	...	0.018	0.0012	0.0005	0.025	...	0.24	0.0010
CRRM 1/1	High Chromium Cast Irons	1.83	1.53	1.45	0.132	0.099	11.18	3.05	2.03	0.117	2.01	0.096	0.040
CRRM 2/1		1.92	1.18	1.11	0.097	0.079	14.13	2.44	1.61	0.054	1.59	0.070	0.063
CRRM 3/1		2.42	0.82	0.85	0.068	0.059	17.48	1.65	1.28	0.084	1.21	0.021	0.022
CRRM 4/1		3.00	0.56	0.60	0.044	0.039	22.42	1.19	0.62	<0.005	0.58	0.027	0.092
CRRM 4/2		2.93	0.45	0.58	0.049	0.042	21.93	1.15	0.58	<0.005	0.53	0.008	0.11
CRRM 5/1		3.46	0.25	0.32	0.029	0.019	29.09	0.54	0.29	0.17	0.23	0.026	0.063
NCRM 1	Nickel Chromium Cast Irons	3.05	0.95	1.21	0.300	0.156	0.55	1.02	0.57	2.17
NCRM 2		2.97	1.82	0.95	0.068	0.119	1.99	0.36	2.10	1.67
NCRM 3		3.24	0.29	0.67	0.125	0.090	3.95	0.78	3.64	1.21
NCRM 4		2.66	2.13	0.40	0.203	0.012	7.94	0.57	5.34	0.68
NCRM 5		3.70	1.15	0.27	0.025	0.015	10.44	0.10	6.74	0.204
NIRM 1	Austenitic (Ni-Resist) Cast Irons	2.05	3.15	6.72	0.055	0.005	0.246	...	11.80	0.20	0.018	0.021
NIRM 2/1		2.81	1.50	2.08	0.129	0.010	1.48	...	13.95	5.98	0.015	0.050
NIRM 3		2.51	2.21	0.51	0.208	0.096	2.43	...	17.8	1.00	0.09	0.007	...
NIRM 4		1.97	3.03	2.37	0.051	0.008	3.56	...	20.2	0.52	0.37	0.011	0.014
NIRM 5		2.93	1.73	1.09	0.126	0.004	0.50	...	22.1	0.22	0.20	<0.002	0.040
NIRM 6		2.44	2.43	4.00	0.217	0.062	1.07	0.45	26.7	0.10	0.003	...
NIRM 7		2.05	3.05	0.71	0.058	0.020	3.53	0.99	32.9	0.52	0.005	0.019
NIRM 8/1		1.34	5.42	1.60	0.109	0.010	2.34	0.75	35.2	0.23	0.013	0.043
SIMO 1/2	Silicon Molybdenum Cast Irons	2.62	4.01	0.294	0.030	0.008	0.863	0.799	0.033	0.034	0.047	...	0.0022	0.025	0.049	0.006	0.005	0.038
SIMO 1/3		2.70	4.07	0.333	0.040	0.007	0.899	0.776	0.030	0.026	0.047	...	0.013	0.028	0.048	0.007	0.007	0.036
SIMO 2/2		2.14	4.75	0.434	0.025	0.007	0.856	0.484	0.0189	0.013	0.039	...	0.0029	0.010	0.038	0.005	0.009	...	0.006	0.026

SPECTROSCOPIC STANDARD REFERENCE MATERIALS - Copper Base Alloys

These samples are intended for the calibration of optical emission and XRF instruments with respect to the alloying and trace elements below. Although they have been carefully analysed by both BAS Ltd. and an independent laboratory, they have been classified as RMs and not CRMs in order to distinguish them from BAS CRMs which are normally analysed by at least five laboratories.

Note that all CURM samples are now available in the finely divided (chip) form as well as in disc form

CHEMICAL COMPOSITION (nominal mass content in %)

Copper Base Alloy Reference Materials (Approx. 50mm dia. x 12 or 10mm discs)

Ref. No.	Description	Cu	Sn	Pb	Zn	Ni	P	Fe	Si	Mn	As	Sb	Bi	Al	S	Mg	Cr	Cd	Co	Ag	Te		
CURM 09.01-4	Phosphorus Deoxidised Coppers	99.82	<0.001	<0.0005	0.0008	<0.0005	0.151	0.0019	<0.001	<0.0005	<0.001	<0.0005	<0.0005	<0.0005	<0.0005	0.011	<0.001		
CURM 09.02-4		99.90	<0.001	<0.001	<0.001	<0.0005	0.078	0.0042	<0.002	<0.0005	<0.001	<0.0005	<0.0005	<0.0005	<0.0005	0.0055	<0.001		
CURM 09.03-4		99.92	<0.001	<0.0005	<0.001	<0.0005	0.056	0.0033	<0.001	<0.0005	<0.001	<0.0005	<0.0005	<0.0005	<0.0005	<0.0005	0.012	<0.001	
CURM 09.04-4		99.96	<0.001	<0.001	<0.001	<0.0005	0.0174	0.0047	<0.002	<0.0005	<0.001	<0.0005	<0.0005	<0.0005	<0.0005	<0.0005	0.0033	<0.001	
CURM 30.04-4	Main Elements in Brasses	64.34	0.009	0.003	35.62	<0.001	...	0.009	0.016	<0.001	<0.001	<0.005	<0.003	<0.001		
CURM 30.05-4		69.48	<0.001	0.002	30.53	<0.0005	...	<0.003	0.001	<0.0005	<0.001	<0.005	<0.003	<0.001		
CURM 30.09-4		89.53	<0.001	<0.001	10.45	<0.0003	...	0.0005	<0.001	<0.0003	<0.001	<0.001	<0.001	<0.001	<0.001	
CURM 30.11-4		59.86	<0.002	0.005	38.17	1.70	...	0.002	<0.001	0.23	<0.001	<0.002	<0.001	<0.001	<0.001	
CURM 30.15-4		60.66	<0.002	<0.005	38.88	<0.001	...	0.50	<0.005	<0.001	<0.005	<0.001	<0.001	<0.001	<0.001	
CURM 30.16-4		60.53	<0.002	<0.005	38.33	<0.001	...	1.14	<0.005	<0.001	<0.005	<0.001	<0.001	<0.001	<0.001	
CURM 30.18-4		63.66	0.58	<0.005	32.33	<0.001	...	0.006	0.131	<0.001	<0.005	<0.001	<0.001	<0.001	3.28	
CURM 30.20-4		61.46	0.40	<0.002	35.71	<0.001	...	<0.005	0.17	<0.001	<0.001	<0.002	<0.002	2.32	
CURM 30.21-4		56.23	2.01	0.004	40.08	<0.001	...	0.003	0.213	<0.001	<0.001	<0.002	...	1.44	
CURM 42.21-2	Admiralty & Naval Brasses	66.78	0.60	0.259	31.61	0.120	0.087	0.119	0.15	<0.001	<0.003	0.25	0.013	0.003	0.034	
CURM 42.22-2		70.46	1.10	1.10	26.32	0.061	0.177	0.23	0.042	0.122	0.217	0.173	0.046	0.042	<0.001	
CURM 42.23-2		74.36	1.63	0.575	22.13	0.168	0.128	0.354	0.015	0.019	0.168	0.356	0.034	0.008	0.045	
CURM 42.24-2		62.45	2.25	0.91	33.75	0.025	0.226	0.066	0.093	0.065	0.065	0.060	0.054	0.067	0.012	
CURM 42.25-2		57.78	2.72	0.0023	39.20	<0.001	0.050	0.003	<0.001	0.169	0.118	<0.001	<0.001	0.021	0.005	
CURM 43.01-4	Aluminium Brasses	74.36	0.116	<0.002	22.44	0.121	...	0.008	0.063	0.064	0.118	<0.001	<0.002	2.75	
CURM 43.02-4		76.21	0.060	0.064	20.82	0.068	...	0.128	0.038	0.035	0.083	<0.001	<0.001	2.40	
CURM 48.01-1	Cartridge Brasses	66.98	<0.002	0.106	32.6	0.134	0.016	0.049	0.041	<0.001	0.067	0.047	0.038	<0.001	<0.001	0.0008	<0.0005	<0.0003	
CURM 48.02-1		67.16	0.035	0.084	32.58	<0.001	0.012	0.053	0.010	0.067	0.025	0.037	0.004	0.013	0.007	<0.0005	0.004	<0.0005	
CURM 48.04-1		72.68	0.018	0.043	26.99	0.096	0.006	0.008	0.004	0.012	0.034	0.026	0.014	<0.001	0.011	0.0005	<0.002	<0.0003	
CURM 48.05-1		68.69	0.083	<0.003	31.0	0.117	0.007	0.066	0.026	0.016	<0.001	<0.0005	<0.0005	<0.002	0.013	<0.0005	<0.0005	<0.0003	
CURM 50.01-4	Leaded Bronzes	74.08	9.45	11.74	1.17	2.24	0.113	0.243	0.007	0.024	0.22	0.59	0.029	0.018	0.113	
CURM 50.02-4		78.84	10.34	10.67	0.006	<0.0005	0.046	<0.001	<0.002	<0.0005	<0.002	<0.0005	<0.0005	<0.001	<0.001	
CURM 50.03-4		77.42	8.41	8.86	1.72	2.89	0.159	0.018	0.005	0.037	0.11	0.24	0.051	0.005	0.064	
CURM 50.04-4		76.11	11.30	9.94	0.66	1.10	0.032	0.10	0.011	0.028	0.06	0.50	0.10	0.014	0.14	
CURM 51.11-4	Aluminium Bronzes	93.95	0.027	0.33	0.111	0.012	0.035	0.060	0.159	<0.001	<0.001	5.27	
CURM 51.12-4		88.29	0.196	0.219	0.45	0.112	<0.001	2.87	0.005	1.33	0.111	6.36	
CURM 51.13-4		88.79	0.270	0.104	0.335	0.057	0.022	1.81	0.174	0.898	0.215	7.30	
CURM 51.14-4		88.57	0.113	0.003	0.656	0.219	0.012	0.72	0.286	0.55	0.44	8.42	
CURM 52.52-5		79.26	0.044	0.074	0.094	3.56	...	6.02	0.011	0.145	10.69	...	0.007	0.004	
CURM 52.54-4		81.59	0.135	0.086	0.39	5.40	...	3.31	0.022	1.20	7.85	...	<0.005	<0.005	
CURM 54.01-4	Phosphor Bronzes	95.42	3.17	0.307	0.346	0.348	0.053	0.028	0.039	0.158	0.044	0.070	...	0.040	0.023	0.008	
CURM 54.02-4		92.87	5.53	0.663	0.410	0.109	0.107	0.102	0.012	0.101	0.023	0.026	...	0.020	0.030	0.0020
CURM 54.03-4		91.74	7.30	0.003	0.0019	0.954	0.005	<0.002	<0.0005	0.006	0.0007	...	<0.001	<0.001	<0.0003
CURM 54.03-5		92.56	6.67	0.0012	<0.002	0.0006	0.786	0.015	<0.002	<0.0003	<0.001	<0.001	...	<0.001	<0.001	<0.0003
CURM 54.04-4		86.54	9.47	0.79	1.09	0.536	0.250	0.316	0.065	0.419	0.106	0.33	...	0.074	0.046	0.0009
CURM 54.05-4		84.78	11.36	1.14	0.554	1.28	0.501	0.051	0.006	0.078	0.063	0.111	...	0.055	0.063	0.0021
CURM 62.12-4	Cupro-Nickel	89.42	0.111	0.053	0.180	7.94	...	0.45	0.109	1.59	0.034	0.002	0.081	
CURM 71.31-5	Leaded Gunmetals	83.00	4.06	6.07	3.98	1.98	0.060	0.118	0.020	0.037	0.110	0.128	0.030	0.023	0.059	...	0.039	0.046
CURM 71.32-5		82.69	6.07	4.14	6.02	0.570	<0.001	0.056	<0.001	<0.0005	0.213	<0.002	<0.002	<0.001	0.082	...	<0.0005	0.029
CURM 71.33-8		83.60	4.96	6.84	3.60	0.938	<0.001	0.018	<0.005	<0.0005	<0.001	<0.002	<0.002	<0.001	<0.001	<0.0005	<0.0005	0.002

SETTING-UP SAMPLES FOR DIRECT READING SPECTROGRAPHS

These samples have been thoroughly examined both spectrographically and chemically to confirm the homogeneity of the bulk samples.
 Their compositions have NOT, however, been accurately determined since it is not intended that they should be used as Spectroscopic Standard CRMs or as RMs.
 An Information Sheet is supplied with each sample giving the approximate composition.

Carbon, Low Alloy and Stainless Steels (Wrought) (Approx. 44mm dia. x 25, 75 or 150mm lengths)

Ref. No.	Description	Approximate Chemical Compositions (mass content in %)																					
		C	Si	Mn	P	S	Cr	Mo	Ni	Al	As	B	Co	Cu	N	Nb	Sn	Ti	V	W	Zr	Ca	Others
SUS A/11	Low Carbon Steel	0.02	0.01	0.15	<0.005	0.005	0.02	0.01	0.05	0.07	0.01	0.01	...	<0.005	<0.005	<0.001	<0.005	<0.005
SUS B/6	Low Alloy Steel	0.39	0.29	0.44	0.005	<0.005	1.2	0.20	1.5	0.01	0.005	0.001	0.02	0.15	...	0.005	0.01	0.01	0.01	0.005	...	<0.001	<0.001 Pb
SUS C/19	Low Alloy Steel	0.16	0.18	0.77	0.07	0.05	0.19	0.11	3.5	0.05	...	0.008	0.06	0.43	0.004	0.02	0.04	0.04	0.41	0.25	0.03	<0.001	...
SUS D/11	Low Alloy Steel	0.80	0.80	0.40	0.01	0.03	3.0	1.3	0.10	0.19	...	<0.001	0.29	0.11	0.01	0.05	0.01	0.10	0.12	0.16
SUS E/6	Highly Alloyed Steel	0.07	0.69	1.5	0.006	0.003	14.8	1.3	25.3	0.21	...	0.005	0.09	0.01	0.01	<0.1	...	2.1	0.31	0.04	53.7 Fe
SUS F/5	Duplex Stainless Steel	0.02	0.26	0.50	0.02	<0.005	24.7	3.5	7.0	<0.005	0.005	0.002	0.01	0.59	0.23	<0.005	<0.001	<0.005	0.03	0.62	62.9 Fe
SUS G/7	Stainless Steel	0.03	0.34	1.5	0.04	0.03	17.0	2.1	10.0	0.004	0.32	0.36	0.07	0.01	0.006	0.002	0.08	0.12	0.003	0.003	<0.001 Ta

Cast Irons (Approx. 60mm x 35mm x 18mm chill cast blocks.) These samples have been prepared jointly by Castings Technology International (formerly BCIRA) and BAS

Ref. No.	Description	Approximate Chemical Compositions (mass content in %)																		
		C	Si	Mn	P	S	Cr	Mo	Ni	Al	As	B	Cu	Sn	Ti	V	Bi	Mg	Sb	Ce
SUS 1/19	Low Phosphorus Iron	3.1	2.8	0.44	0.05	0.07	0.50	0.33	0.19	0.02	0.47	0.05	<0.005	0.04	
SUS 2/44	Medium Phosphorus Iron	3.6	1.7	0.72	0.19	0.14	0.07	0.10	0.48	<0.005	0.20	0.10	0.06	0.51	
SUS 3/20	High Phosphorus Iron	3.3	2.2	0.92	1.0	0.10	0.26	<0.005	0.03	<0.005	0.03	<0.005	0.12	0.30	
SUS 4/25	Ductile (Nodular) Iron	3.3	2.6	0.14	...	0.01	0.08	...	0.08	0.01	0.07	...	0.76	<0.005	0.05	0.46	...	0.03	<0.005	...
SUS 5/48	Ductile (Nodular) Iron	3.9	2.0	0.61	...	0.01	0.01	...	1.0	0.04	<0.005	...	<0.005	0.07	0.005	0.44	...	0.09	0.04	0.03
SUS 6/6	Malleable Iron	2.5	1.8	0.65	0.05	0.12	0.10	<0.005	...	<0.001	0.02	0.05	0.02	0.02	0.01
SUS 7/8	Malleable Iron	2.8	0.94	0.29	0.09	0.18	0.07	0.02	...	0.004	0.21	<0.01	...	0.06	<0.001

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Certificates may be reprinted from time to time to accommodate updated text or statistical treatment. In certain cases, where chemical analyses carried out after issuance of the original certificate lead to additional or revised certified data, the "Date of Latest Certificate" below is stated in bold. If the certificate in your possession is not the current one, we shall gladly supply this to you on request.

BRITISH CHEMICAL STANDARD CRMs		Date of Latest Certificate	Page
Ref. No.	Description		
BCS-CRM 111	Low Carbon Steel	Nov 10	7
BCS-CRM 112	Low Alloy Steel	Jul 04	9
BCS-CRM 113	Low Alloy Steel	Jul 04	9
BCS-CRM 114	Low Alloy Steel	Jul 04	9
BCS-CRM 159/3 (ECRM 055-1)	0.5% Carbon Steel	Dec 75	7
BCS-CRM 161/4	0.8% Carbon Steel	May 06	7
BCS-CRM 163/2 (ECRM 063-1)	1.2% Carbon Steel	Feb 72	7
BCS-CRM 176/2	Manganese Ore	Dec 79	14
BCS-CRM 177/2	Lead Base White Metal	Sep 77	13
BCS-CRM 178/2	Tin Base White Metal	Mar 76	13
BCS-CRM 179/2	High Tensile Brass	Apr 75	12
BCS-CRM 180/2	Copper-Nickel	Mar 76	12
BCS-CRM 181/3	2.5% Cu Aluminium Alloy	Sep 84	12
BCS-CRM 182/3	11% Si Aluminium Alloy	Apr 88	12
BCS-CRM 183/4	Leaded Gunmetal	Mar 84	12
BCS-CRM 206/3 (ECRM 453-1)	High Si and P Cast Iron	May 11	11
BCS-CRM 207/2	Gunmetal	May 76	12
BCS-CRM 214/2 (ECRM 152-1)	Mn-Mo Steel	Sep 04	9
BCS-CRM 216/3	5% Cu Aluminium Alloy	Oct 89	12
BCS-CRM 219/4 (ECRM 153-1)	Ni-Cr-Mo Steel	Feb 03	9
BCS-CRM 220/2 (ECRM 254-1)	High Speed Steel	Sep 10	8
BCS-CRM 222/1 (ECRM 154-1)	3% Ni Steel	Jul 11	9
BCS-CRM 225/2 (ECRM 155-1)	Ni-Cr-Mo Steel	Dec 10	9
BCS-CRM 232/2 (ECRM 051-1)	0.1% Sulphur Steel	Oct 10	7
BCS-CRM 236/3 (ECRM 454-1)	Hematite Iron	May 11	11
BCS-CRM 237/2 (ECRM 060-1)	0.1% Carbon Steel	Oct 10	7
BCS-CRM 238/2 (ECRM 061-1)	0.2% Carbon Steel	Oct 10	7
BCS-CRM 241/2 (ECRM 251-1)	High Speed Steel	Nov 10	8
BCS-CRM 242/2 (ECRM 555-1)	Ferro-Tungsten	Jun 11	11

BRITISH CHEMICAL STANDARD CRMs		Date of Latest Certificate	Page
Ref. No.	Description		
BCS-CRM 262/1	10% Mg Aluminium Alloy	Aug 78	12
BCS-CRM 263/2	5% Mg Aluminium Alloy	Jul 75	12
BCS-CRM 268/1	5% Si Aluminium Alloy	Apr 81	12
BSC-CRM 270 (ECRM 054-1)	0.09% Phosphorus Steel	Nov 10	7
BCS-CRM 290/2 (ECRM 253-1)	13% Manganese Steel	Jun 11	10
BCS-CRM 300/1	6% Zn Aluminium Alloy	Mar 74	12
BCS-CRM 301/1 (ECRM 651-1)	Lincolnshire Iron Ore	Aug 11	14
BCS-CRM 304/1	Copper Aluminium	Oct 79	12
BCS-CRM 307	Ce-Zn-Zr Magnesium Alloy	Jan 63	12
BCS-CRM 309	Sillimanite	Jul 74	15
BCS-CRM 310/1	Nimonic 90	Sep 69	13
BCS-CRM 313/1	High Purity Silica	Apr 89	15
BCS-CRM 316	8% Al Magnesium Alloy	Dec 69	12
BCS-CRM 317 (ECRM 151-1)	Low C High Si Steel	Sep 11	9
BCS-CRM 318A	0.01% O Steel	Sep 76	8
BCS-CRM 318B	0.01% O Steel	Sep 80	8
BCS-CRM 319/1	Magnesia	Mar 09	15
BCS-CRM 332	Austenitic Stainless Steel	Jun 66	10
BCS-CRM 339	Ferritic Stainless Steel	Feb 68	10
BCS-CRM 340	Ferritic Stainless Steel	Feb 68	10
BCS-CRM 341	Ferritic Stainless Steel	Feb 68	10
BCS-CRM 342	Ferritic Stainless Steel	Feb 68	10
BCS-CRM 343	Wrought Aluminium Alloy	May 86	12
BCS-CRM 344	70/30 Brass	Oct 81	12
BCS-CRM 345	Nickel Alloy IN100	Jun 03	13
BCS-CRM 346	Nickel Alloy IN100	Jun 03	13
BCS-CRM 347	Electronic Flowsolder	Jan 88	13

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Ref. No.	Description		
BCS-CRM 348	Ball Clay	Jun 11	15
BCS-CRM 349	3.5% Cu Aluminium	Oct 89	12
BCS-CRM 350	Nickel Alloy IN713	Nov 05	13
BCS-CRM 351	Nickel Alloy IN718	Nov 05	13
BCS-CRM 352/1	Tungsten Carbide	Mar 02	14
BCS-CRM 353	Sulphate Resisting Portland Cement	Feb 90	13
BCS-CRM 354	White Portland Cement	Feb 90	13
BCS-CRM 355	Tin Ore	Sep 90	14
BCS-CRM 356	Titanium Alloy	Jan 94	13
BCS-CRM 357	Titanium Alloy	Jan 94	13
BCS-CRM 358	Zirconia	Jun 94	15
BCS-CRM 359	Nitrogen Bearing Silicon Carbide	Jun 96	14
BCS-CRM 360	Sialon Bonded Silicon Carbide	Jun 96	14
BCS-CRM 361	Chromium Metal	May 09	13
BCS-CRM 362	Mine Tailings Sample	Sep 10	15
BCS-CRM 363/1	Monel Alloy 400	Oct 85	13
BCS-CRM 364	Leaded Bronze	Mar 73	12
BCS-CRM 369	Magnesite Chrome	Oct 71	15
BCS-CRM 370	Magnesite Chrome	Oct 71	15
BCS-CRM 371	Commercial Nickel	May 73	13
BCS-CRM 374	Phosphor Bronze	Jul 73	12
BCS-CRM 375/1	Soda Feldspar	Nov 04	15
BCS-CRM 376/1	Potash Feldspar	May 09	15
BCS-CRM 380/1	2% Si Aluminium Alloy	Jul 89	12
BCS-CRM 381	Basic Slag	Jul 73	14
BCS-CRM 383	Alcomax III	Dec 77	11
BCS-CRM 385	Leaded Brass	Feb 75	12
BCS-CRM 387/1	Nimonic 901 Alloy	Jan 91	13
BCS-CRM 388	Zircon	Jul 93	15
BCS-CRM 389/1	High Purity Magnesia	Feb 02	15
BCS-CRM 390	High Tensile Brass	Oct 74	12
BCS-CRM 392	Fluorspar	Jun 79	14

BRITISH CHEMICAL STANDARD CRMs		Date of Latest Certificate	Page
Ref. No.	Description		
BCS-CRM 393 (ECRM 752-1)	Limestone	Dec 10	15
BCS-CRM 395	Bauxite	Jul 89	14
BCS-CRM 396	Low Silica Magnesite Chrome	May 84	15
BCS-CRM 398	Alnico H C	Jul 91	11
BCS-CRM 399	Phosphorus Deoxidised Copper	May 87	12
BCS-CRM 405, 408	Low Alloy Steels	Jan 10	9
BCS-CRM 404/1,405/1	Low Alloy Steels	Dec 09	9
BCS-CRM 401/2-405/2	Low Alloy Steels	Dec 05	9
BCS-CRM 407/1-409/1	Low Alloy Steels	Dec 09	9
BCS-CRM 406/2-410/2	Low Alloy Steels	Feb 06	9
BCS-CRM 421-424	Low Tungsten Steels	May 74	9
BCS-CRM 431/2-435/2	Plain Carbon Steels	Jul 97	8
BCS-CRM 451/1-453/1	Carbon Steels - Residual Series (Gp A)	Aug 10	8
BCS-CRM 456/2-460/2	Carbon Steels - Residual Series (Gp B)	May 01	8
BCS-CRM 462, 463	Austenitic Stainless Steels	Jul 80	10
BCS-CRM 461/1, 462/1	Austenitic Stainless Steels	Jul 96	10
BCS-CRM 463/1-465/1	Austenitic Stainless Steels	Jun 10	10
BCS-CRM 466/2	Austenitic Stainless Steel	Dec 04	10
BCS-CRM 467/1, 468/1	Austenitic Stainless Steels	Jun 10	10
BCS-CRM 469-473	Ferritic Stainless Steels	Sep 10	10
BCS-CRM 474, 475	Stainless Steels	Sep 10	10
BCS-CRM 481-484	High Speed Steels	Feb 70	8
BCS-CRM 491, 494, 495	High Manganese Steels	Nov 72	10
BCS-CRM 495/1	High Manganese Steel	Oct 78	10
BCS-CRM 505,506	Aluminium-Silicon Alloys	Sep 85	12
BCS-CRM 512	Dolomite	Dec 04	15
BCS-CRM 513	Limestone	Dec 04	15
BCS-CRM 516	Standard Glass Sand	May 09	15
BCS-CRM 517	Brazilian Iron Ore	Dec 09	14
BCS-CRM 526	Soda Ash	Jul 11	16
BCS-CRM 528	Standard Glass Sand	Feb 11	15

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EURO-NORM CRMs		Date of Latest Certificate	Page
Ref. No.	Description		
ECRM 056-2(C)	0.8% Carbon Steel	May 09	7
ECRM 057-2(C)	0.05% Carbon Steel	Mar 99	7
ECRM 058-2(C)	0.15% Sulphur Steel	Aug 02	7
ECRM 059-2(C)	0.7% Carbon Steel	Nov 02	7
ECRM 064-1(C)	Nb/Ti Interstitial Free Steel	Nov 02	7
ECRM 084-1(C)	0.4% Carbon Steel	Feb 00	7
ECRM 085-1(C)	0.3% Sulphur Steel	Feb 03	7
ECRM 086-1(C)	0.3% Carbon Steel	Jan 01	7
ECRM 087-1(C)	0.15% Carbon Steel	Aug 07	7
ECRM 088-2	High Purity Iron	Jan 01	7
ECRM 090-1(C)	1% Carbon Steel	May 00	7
ECRM 091-1	0.5% Carbon Steel	Feb 05	7
ECRM 096-1(C)	Low S, Low Ca Steel	May 86	7
ECRM 096-2(C)	Low S, Ca-Treated Steel	Mar 99	7
ECRM 097-1(C)	High Purity Iron	Feb 98	7
ECRM 186-1(C)	Silico Manganese Steel	Jul 08	9
ECRM 195-1(C)	Cr-Mo-Ni Steel	Mar 92	9
ECRM 272-1(C)	12% Chromium Steel	Jul 05	10
ECRM 276-2(C)	5% Cr-Mo-V Steel	Feb 93	10
ECRM 281-1	18/9 Stainless Steel + Ti	Dec 82	10
ECRM 285-2(C)	Maraging Steel	May 97	10
ECRM 287-1(C)	High Boron Stainless Steel	Jul 04	10
ECRM 292-1(C)	Nb Stabilized Stainless Steel	Nov 90	10
ECRM 295-1(C)	4% Mo-Cr-Ni Steel	Mar 95	10
ECRM 296-1(C)	Jethete Steel	Mar 97	10
ECRM 376-1	24% Co Magnet Alloy	Nov 90	11
ECRM 451-2	Austenitic Cast Iron	Jan 99	11
ECRM 481-1	Nodular Iron	Sep 10	11
ECRM 482-2	Low Alloy Cast Iron	Jul 94	11
ECRM 483-1	High Duty Cast Iron	Sep 03	11
ECRM 484-1	Whiteheart Malleable Iron	Aug 02	11
ECRM 486-1	Foundry Iron	Mar 04	11
ECRM 489-1	White Iron	Dec 91	11
ECRM 576-1	Ferro-Niobium	May 84	11
ECRM 577-1	Ferro-Vanadium	Sep 80	11
ECRM 578-1	Ferro-Molybdenum	Nov 78	11
ECRM 579-1	Ferro-Niobium	May 83	11
ECRM 580-1	Ferro-Chromium	Jan 87	11
ECRM 583-1	Ferro-Manganese	May 84	11
ECRM 584-1	Ferro-Titanium	Jan 88	11
ECRM 585-2	High C, Ferro-Chromium	Jul 07	11
ECRM 587-1	Ferro-Boron	May 86	11
ECRM 590-1	Ferro-Tungsten	Mar 91	11
ECRM 676-1	Iron Ore Sinter	Nov 75	14
ECRM 682-2	Iron Ore	Apr 09	14
ECRM 683-1	Iron Ore Sinter	Aug 85	14
ECRM 776-1	Firebrick	May 83	15
ECRM 781-1	Silicon Carbide Refractory	Mar 93	14
ECRM 782-1	Dolomite	Jul 96	15
ECRM 783-1	Tungsten Carbide	Jul 05	14
ECRM 879-1	Basic Slag	Jun 82	14
ECRM 884-1	Furnace Dust	Mar 11	14

SPECTROSCOPIC STANDARD CRMs		Date of Latest Certificate	Page
Ref. No.	Description		
SS-CRM 51,53,55,56	Carbon Steels – Residual Series	Jan 10	17
SS-CRM 70	Ferritic Stainless Steel	Feb 68	20
SS-CRM 111A	Low Carbon Steel	Nov 10	18
SS-CRM 112-114	Low Alloy Steels	Jul 04	18
SS-CRM 310/1	Nimonic 90 Alloy	Sep 69	21
SS-CRM 345, 346A	Nickel Alloy IN100	Jun 03	21
SS-CRM 350	Nickel Alloy IN713	Nov 05	21
SS-CRM 351	Nickel Alloy IN718	Nov 05	21
SS-CRM 363/1	Moneal Alloy 400	Oct 85	21
SS-CRM 387/1	Nimonic 901 Alloy	Jan 91	21
SS-CRM 401/2-405/2	Low Alloy Steels	Dec 05	18
SS-CRM 406/2-410/2	Low Alloy Steels	Feb 06	18
SS-CRM 421-424	Low Tungsten Steels	May 74	18
SS-CRM 432/1-435/1	Plain Carbon Steels	Jan 79	17
SS-CRM 431/2-435/2	Plain Carbon Steels	Jul 97	17
SS-CRM 453/1, 454/1	Carbon Steels - Residual Series (Gp A)	Aug 10	17
SS-CRM 456/2-460/2	Carbon Steels - Residual Series (Gp B)	May 01	17
SS-CRM 462	Austenitic Stainless Steel	Jul 80	19
SS-CRM 461/1, 462/1	Austenitic Stainless Steels	Jul 96	19
SS-CRM 463/1-465/1	Austenitic Stainless Steels	Jun 10	19
SS-CRM 466/2	Austenitic Stainless Steel	Dec 04	19
SS-CRM 467/1, 468/1	Austenitic Stainless Steel	Jun 10	19
SS-CRM 469-473	Ferritic Stainless Steels	Sep 10	20
SS-CRM 475	Stainless Steels	Sep 10	19
SS-CRM 481/1-487/1	High Speed Tool Steels	May 84	20
SS-CRM 491/2	High Manganese Steel (Cast)	Aug 96	20
SS-CRM 492/3	High Manganese Steel (Cast)	May 10	20
SS-CRM 495/4	High Manganese Steel (Cast)	Apr 09	20
SS-CRM 601/2-605/2	Plain Carbon Cast Steels	Sep 90	19
SS-CRM 615/1	Low Alloy Cast Steel	Aug 84	18
ECRM 056-2(D)	0.8% Carbon Steel	Mar 09	17
ECRM 057-2(D)	0.05% Carbon Steel	Mar 99	17
ECRM 058-2(D)	0.15% Sulphur Steel	Aug 02	17
ECRM 059-2(D)	0.7% Carbon Steel	Nov 02	17
ECRM 064-1(D)	Nb/Ti Interstitial Free Steel	Nov 02	17
ECRM 084-1(D)	0.4% Carbon Steel	Feb 00	17
ECRM 085-1(D)	0.3% Sulphur Steel	Feb 03	17
ECRM 086-1(D)	0.7% Carbon Steel	Jan 01	17
ECRM 087-1(D)	0.15% Carbon Steel	Aug 07	17
ECRM 090-1(D)	1% Carbon Steel	May 00	17
ECRM 096-2(D)	Low S, Ca-Treated Steel	Mar 99	17
ECRM 097-1(D)	High Purity Iron	Feb 98	18
ECRM 186-1(D)	Silico Manganese Steel	Jul 08	18
ECRM 195-1(D)	Cr-Mo-Ni Steel	Mar 92	18
ECRM 272-1(D)	12% Chromium Steel	Jul 05	19
ECRM 276-2(D)	5% Cr-Mo-V Steel	Feb 93	19
ECRM 285-2(D)	Maraging Steel	May 97	19
ECRM 287-1(D)	High Boron Stainless Steel	Mar 04	19
ECRM 292-1(D)	Nb-Stabilized Stainless Steel	Nov 90	19
ECRM 295-1(D)	4% Mo-Cr-Ni Steel	Mar 95	19
ECRM 296-1(D)	Jethete Steel	Mar 97	19
SCRM 651/4-655/4	Malleable Irons	Jan 91	21
SCRM 656/8, 657/8, 659/8	Low Phosphorus Engineering Irons	Jul 94	21
SCRM 658/10	Low Phosphorus Engineering Iron	Jul 08	21
SCRM 660/9	Low Phosphorus Engineering Iron	Nov 05	21
SCRM 661/4-665/4	High Phosphorus Engineering Irons	Oct 93	21
SCRM 666/11	Ductile (Nodular) Irons	Jan 05	21
SCRM 667/12, 669/12	Ductile (Nodular) Irons	Nov 07	21
SCRM 668/12	Ductile (Nodular) Iron	Sep 11	21
SCRM 669/13, 670/15	Ductile (Nodular) Iron	Nov 10	21
SCRM 671-675	Blast Furnace Irons	Jan 05	21

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Ref. No.	Description		
BCS-RM 190t	Benzoic Acid	Aug 04	16
BCS-RM 192g	High Purity Tin (300g blocks)	Jan 87	16
BCS-RM 192h	High Purity Tin (millings)	Apr 01	16
BCS-RM 194e	High Purity Zinc (300g blocks)	Jul 75	16
BCS-RM 195g	High Purity Aluminium (300g blocks)	Aug 78	16
BCS-RM 195g	High Purity Aluminium (millings)	Aug 78	16
BCS-RM 198f	Super Pure Aluminium (100g blocks)	Dec 77	16
BCS-RM 201a	Nepheline Syenite	Mar 91	16
BCS-RM 202a	Plaster (Gypsum)	Mar 91	16
BCS-RM 203a	Talc	Mar 91	16
BCS-RM 204a	Zircon	Mar 91	16
BCS-RM 210e	High Purity Lead (500g bars)	Apr 71	16
LARM 1-5	Low Alloy Cast Irons	May 88	22
CRRM 1 & 3	High Chromium Irons	Feb 91	22
CRRM 1/1-5/1	High Chromium Irons	May 00	22
CRRM 4/2	High Chromium Iron	Jul 11	22
NCRM 1-5	Nickel Chromium Irons	May 95	22
NIRM 1, 3, 4, 5, 6 & 7	Austenitic (Ni-Resist) Irons	Jan 93	22
NIRM 2/1	Austenitic (Ni-Resist) Iron	Jun 10	22
NIRM 8/1	Austenitic (Ni-Resist) Iron	May 07	22
SIMO 1/2	Silicon Molybdenum Cast Iron	Nov 05	22
SIMO 1/3	Silicon Molybdenum Cast Iron	Mar 11	22
SIMO 2/2	Silicon Molybdenum Cast Iron	May 10	22
SUS A/11	Low Carbon Steel	Mar 06	24
SUS B/6	Low Alloy Steel	Oct 95	24
SUS C/19	Low Alloy Steel	Jul 02	24
SUS D/11	Low Alloy Steel	Aug 97	24
SUS E/6	Highly Alloyed Steel	Jul 08	24
SUS F/5	Duplex Stainless Steel	Aug 00	24
SUS G/7	Stainless Steel	Dec 10	24
SUS 1/19	Low Phosphorus Iron	Mar 08	24
SUS 2/44	Medium Phosphorus Iron	Jun 09	24
SUS 3/20	High Phosphorus Iron	Oct 06	24
SUS 4/25	Ductile (Nodular) Iron	Sep 11	24
SUS 5/48	Ductile (Nodular) Iron	Feb 11	24
SUS 6/6	Malleable Iron	Dec 93	24
SUS 7/8	Malleable Iron	May 95	24

SPECTROSCOPIC REFERENCE MATERIALS		Date of Latest Analysis Report	Page
Ref. No.	Description		
CURM 09.01-4	Phosphorus Deoxidised Copper	Sep 03	23
CURM 09.02-4	Phosphorus Deoxidised Copper	Sep 03	23
CURM 09.03-4	Phosphorus Deoxidised Copper	Sep 03	23
CURM 09.04-4	Phosphorus Deoxidised Copper	Sep 03	23
CURM 30.04-4	Main Elements in Brass	Jul 09	23
CURM 30.05-4	Main Elements in Brass	Jul 09	23
CURM 30.09-4	Main Elements in Brass	Sep 03	23
CURM 30.11-4	Main Elements in Brass	Sep 03	23
CURM 30.15-4	Main Elements in Brass	Sep 03	23
CURM 30.16-4	Main Elements in Brass	Sep 03	23
CURM 30.18-4	Main Elements in Brass	Sep 03	23
CURM 30.20-4	Main Elements in Brass	Sep 03	23
CURM 30.21-4	Main Elements in Brass	Sep 03	23
CURM 42.21-2	Admiralty & Naval Brass	Jul 09	23
CURM 42.22-2	Admiralty & Naval Brass	Jul 09	23
CURM 42.23.2	Admiralty & Naval Brass	Jul 09	23
CURM 42.24-2	Admiralty & Naval Brass	Jul 09	23
CURM 42.25-2	Admiralty & Naval Brass	Jul 09	23
CURM 43.01-4	Aluminium Brass	Sep 03	23
CURM 43.02-4	Aluminium Brass	Sep 03	23
CURM 48.01-1	Cartridge Brass	Sep 03	23
CURM 48.02-1	Cartridge Brass	Sep 03	23
CURM 48.04-1	Cartridge Brass	Sep 03	23
CURM 48.05-1	Cartridge Brass	Sep 03	23
CURM 50.01-4	Leaded Bronze	Sep 03	23
CURM 50.02-4	Leaded Bronze	Sep 03	23
CURM 50.03-4	Leaded Bronze	Sep 03	23
CURM 50.04-4	Leaded Bronze	Sep 03	23
CURM 51.11-4	Aluminium Bronze	Sep 03	23
CURM 51.12-4	Aluminium Bronze	Sep 03	23
CURM 51.13-4	Aluminium Bronze	Sep 03	23
CURM 51.14-4	Aluminium Bronze	Sep 03	23
CURM 52.52-5	Aluminium Bronze	Mar 09	23
CURM 52.54-4	Aluminium Bronze	Nov 08	23
CURM 54.01-4	Phosphor Bronze	Sep 03	23
CURM 54.02-4	Phosphor Bronze	Sep 03	23
CURM 54.03-4	Phosphor Bronze	Sep 03	23
CURM 54.03-5	Phosphor Bronze	May 10	23
CURM 54.04-4	Phosphor Bronze	Sep 03	23
CURM 54.05-4	Phosphor Bronze	Sep 03	23
CURM 62.12-4	Cupro-Nickel	Sep 03	23
CURM 71.31-5	Leaded Gunmetal	Sep 03	23
CURM 71.32-5	Leaded Gunmetal	Apr 09	23
CURM 71.33-8	Leaded Gunmetal	Jul 09	23

PURCHASE PROCEDURE

ORDERING PROCEDURE

Please give the quantity, unit size or weight, reference number and description of the samples required, and ensure we have your full delivery and invoice address. In the case of EU customers, please also provide your VAT number.

PRICES

For prices see separate price list. Prices are stated in £ Sterling and are subject to revision without notice. They exclude packing, despatch and VAT where applicable.

TERMS

The following terms apply:-

- (i) **United Kingdom.** Net monthly account (subject to approved bank and trade references.) Insurance and freight are charged extra, and Value Added Tax at the standard rate is charged on the net invoice value.
 - (ii) **Overseas.** Packing, documentation, insurance and carriage are charged extra at cost. We shall be pleased to forward a quotation detailing these costs upon request. Prepayment is required on all orders. If it is not possible to prepay, and the value of the order is in excess of £10,000, payment may be made by means of a confirmed irrevocable letter of credit placed at our disposal on a British Bank, (all charges, both in opener's country and in UK, for the account of the opener). A pro-forma invoice together with quidance notes for the establishment of letters of credit will be supplied if required.

PAYMENT

By cheque, money order, etc, payable to "Bureau of Analysed Samples Ltd." at the address below.

By most major credit/debit cards, eg Visa and MasterCard (but not American Express).

By confirmed irrevocable Letter of Credit (see above).

By BACS or inter-bank transfer to Barclays Bank Ltd, Albert Road, Middlesbrough, Sort Code 20-56-74, SWIFT BARC GB22

In **Sterling** to account No 90217506, IBAN GB 07 BARC 20567490217506

In Euros to account No 85465422, IBAN GB 10 BARC 20567485465422

We accept Barclays charges but not your own bank's charges.

OUTSIDE-SOURCE REFERENCE MATERIALS

Bureau of Analysed Samples Ltd also distribute reference materials from any recognised Producer in the world. Many such reference materials are maintained in our UK stock for immediate despatch if required. Further information on all such samples is given in the BAS Outside-Source Reference Materials Catalogue which is available on request.

Please send all orders, enquiries and correspondence to:-

BUREAU OF ANALYSED SAMPLES LTD.
NEWHAM HALL, NEWBY,
MIDDLESBROUGH, ENGLAND, TS8 9EA.

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